

Plunger valve 3/2 way direct-acting

- Direct-acting, compact small-format valve with diameter of up to DN 1.6
- Screwed coil system
- Banjo threaded connection for direct mounting on pneumatic valves
- Simple and quick push-in, flange, or manifold installation
- Service-friendly manual override

Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

	Type 2507 Cable plug - industry standard plug Form B	▶
	Type 2516 Cable plug DIN EN 175301-803 - form C	▶

Type description

Valve 6012 is a direct-acting plunger valve. The stopper and plunger guide tube are welded together to enhance pressure resistance and leak-tightness. Various seal material combinations are available depending on the application. A Bürkert-specific flange design (SFB) enables space-saving arrangement of valves on a manifold. Push-in fittings can be selected for flexible hose connection. A banjo connection with banjo bolt is the ideal solution for easy direct mounting on a pneumatic drive. Optional manual actuation enables quick commissioning and optimal maintenance. In combination with a cable plug in accordance with industry standard Form B or DIN EN 17301-803 Form C, the valves satisfy protection class IP65.

Phase out

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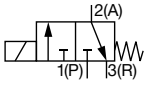
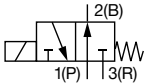
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1. General Technical Data

Product properties	
Dimensions	Detailed information can be found in chapter “4. Dimensions” on page 6.
Material	
Body	Brass, polyamide (PA), stainless steel 1.4305
Seal	FKM, NBR
Weight	
Standard version	125 g (G 1/8)
Banjo version	135 g
Thermal insulation class of solenoid	Polyamide: class B Epoxy: class H
Manual override	Optional, as a standard feature (for Type 6012, banjo version)
Performance data	
Duty cycle/single valve for block assembly on multiple manifold	100 % continuous rating Intermittent operation 60 % (30 min) With 2 W coil 100 % (on request)
Response times^{1.)}	
Standard version	DN 1.2 mm: Opening 7...10 ms, Closing 9...12 ms DN 1.6 mm: Opening 7...12 ms, Closing 7...12 ms
Banjo version	DN 1.2 mm, 4 W AC: Opening 7...10 ms, Closing 9...12 ms DN 1.2 mm, 4 W DC: Opening 7...12 ms, Closing 7...12 ms
Circuit function	C and D (see “2. Circuit functions” on page 4))
Electrical data	
Operating voltage	24 V DC, 24 V / 50 Hz, 110 / 230 V / 50 Hz
Voltage tolerance	± 10 %
Medium data	
Viscosity (max.)	21 mm²/s
Medium	Neutral gases and liquids (e.g. compressed air, water, hydraulic oil, technical Vacuum)
Medium temperature	
Standard version	-10 °C... +100 °C
Banjo version	-10 °C... +60 °C
Approvals and certificates	
Degree of protection	IP65 with cable plug
Process/Port connection & communication	
Port connection	
Standard version	M5, G 1/8, Flange
Banjo version	G 1/8, G 1/4 and tube fitting Ø 6 mm
Electrical connection	• Acc. to DIN EN 175301-803 Form C for cable plug Type 2516 (see “6.4. Ordering chart accessories” on page 13)) • Acc. to industry standard connector Form B for cable plug Type 2507 (see “6.4. Ordering chart accessories” on page 13)) • Flying leads on request
Environment and installation	
Installation instructions	As required, preferably with actuator upright
Ambient temperature	
Standard version	Max. +55 °C
Banjo version	-10 °C... +40 °C

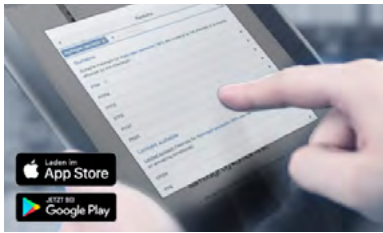
1.) Response times [ms]: Measures at valve outlet at 6 bar and +20 °C acc. to ISO 12238, opening: pressure build up 0 to 90 %, closing: pressure relief 100 to 10 %

2. Circuit functions

Circuit functions	Description
	Type: C, solenoid valve 3/2 way Direct-acting Normally closed
	Type: D, solenoid valve 3/2 way Direct-acting Normally opened

3. Materials

3.1. Chemical Resistance Chart – Bürkert resistApp



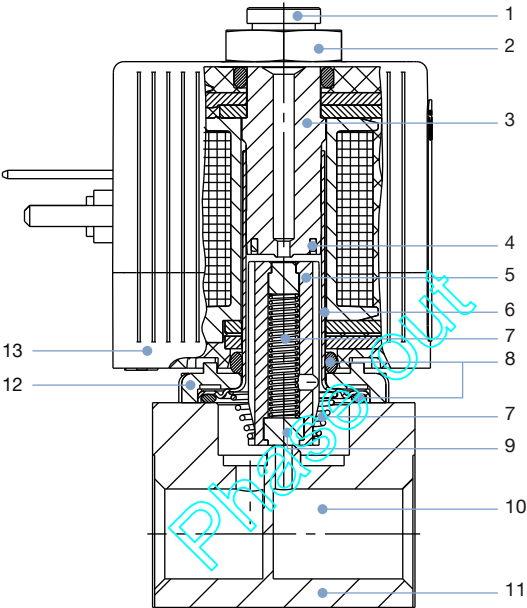
Bürkert resistApp – Chemical Resistance Chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

Start Chemical Resistance Check

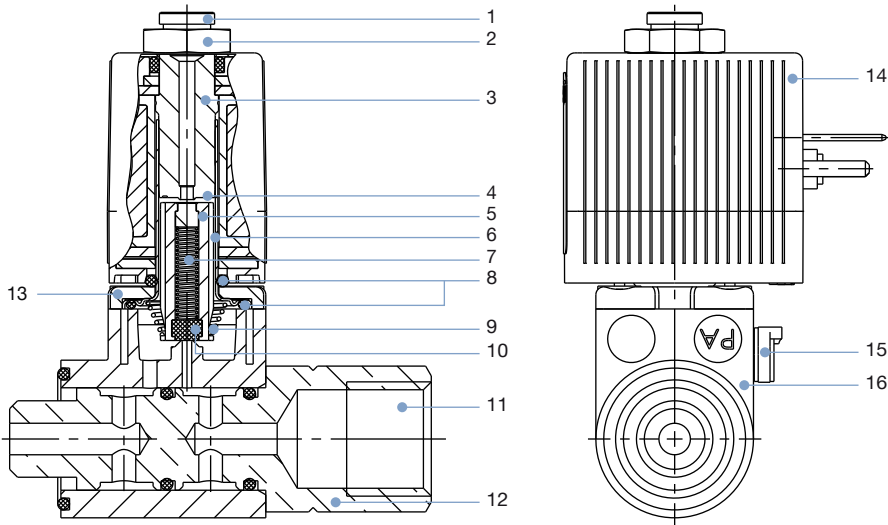
3.2. Material specifications

Standard version



No.	Element	Material
1	Pressure inlet P	With circuit function D
2	Locknut	DIN 176-9SMnPb28K (surface Zn5glcA)
3	Stopper	Stainless steel 1.4105
4	Shading ring	Copper (silver optional)
5	Core	Stainless steel 1.4105
6	Guide tube	Stainless steel 1.4303
7	Spring	Stainless steel 1.4310
8	O-Ring	FKM/EPDM
9	Armature seal	FKM/EPDM
10	Pressure inlet P	With circuit function C
11	Body	Brass, stainless steel 1.4305 PA (polyamide)
12	Sub-base	Zn3 gl cC surface (brass version) Nickel-plated surface (St. st. version)
13	Coil	DIN EN 175301-803 Form C: PA Industry standard connector Form B: Epoxy

Banjo version



No.	Element	Material
1	Pressure inlet P	With circuit function D
2	Locknut	DIN 176-9SMnPb28K (surface Zn5glcA)
3	Stopper	Stainless steel 1.4105
4	Shading ring	Copper (silver optional)
5	Core	Stainless steel 1.4105
6	Guide tube	Stainless steel 1.4303
7	Spring	Stainless steel 1.4310
8	O-Ring	FKM
9	Spring	Stainless steel 1.4310
10	Armature seal	FKM
11	Pressure inlet P	With circuit function C
12	Banjo bold	Nickel-plated brass
13	Sub-base	Zn3 gl cC surface (brass version) Nickel-plated surface (St. st. version)
14	Coil	DIN EN 175301 - 803 Form C: PA Industry standard connector Form B: Epoxy
15	Hand lever	Durethan
16	Body	PA (polyamide)

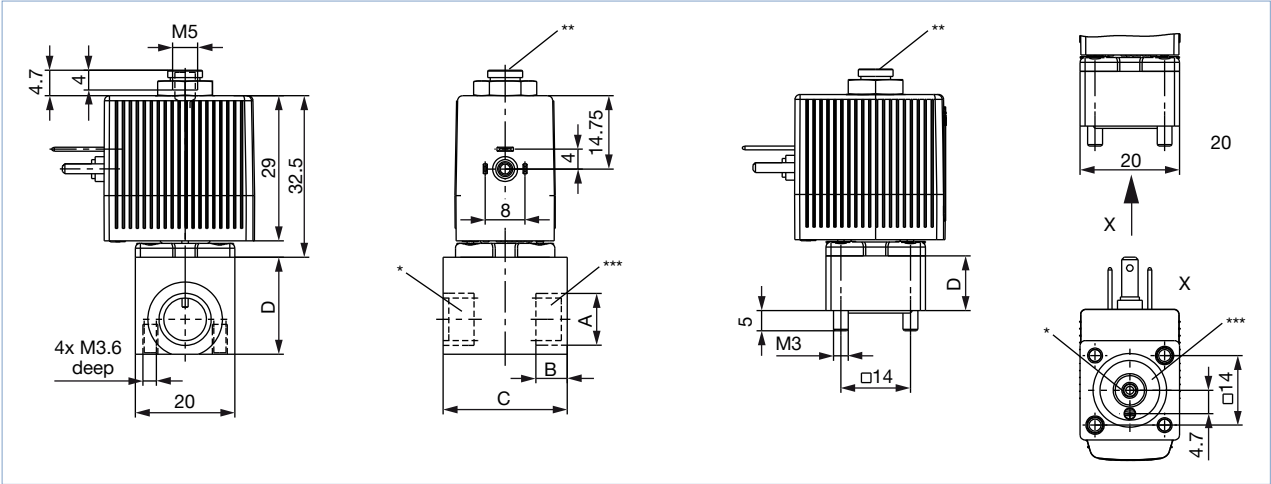
Phase out

4. Dimensions

4.1. Standard version

Version acc. to DIN EN 175301 - 803 Form C (cable plug Type 2516)

Note:
Dimensions in mm



Port connection	A	B	C	D
Thread	M5	5	20	14
Thread	G 1/8	8	25	19.5
Sub-base	-	-	20	11

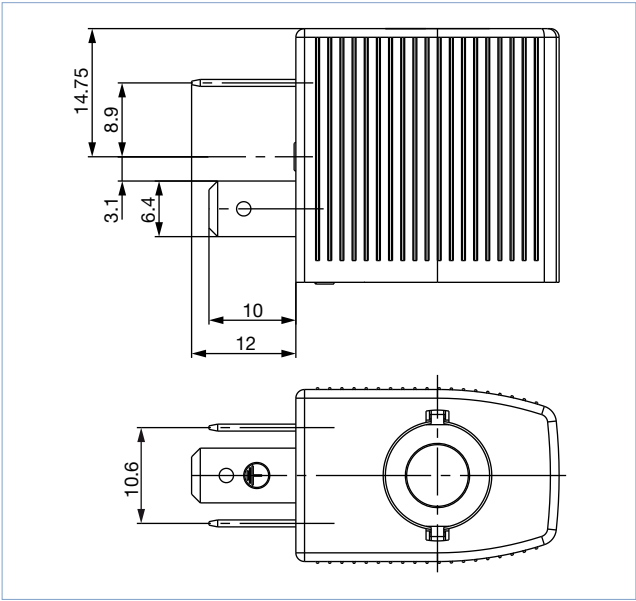
PIN Assignments

For the positions marked with *, ** or *** in the drawing, the connections are marked with the letters shown in the table above, depending on the circuit function. Unused connections in circuit functions A or B will be closed off with a blanking plug or cap nut.

Circuit function	Connection Type		
	*	**	***
A	P	to lock	A
B	to lock	B	P
C	P	R	A
D	R	P	B
T	P	R	A

Version acc. to industry standard connector Form B for cable plug Type 2507

Note:
Dimensions in mm

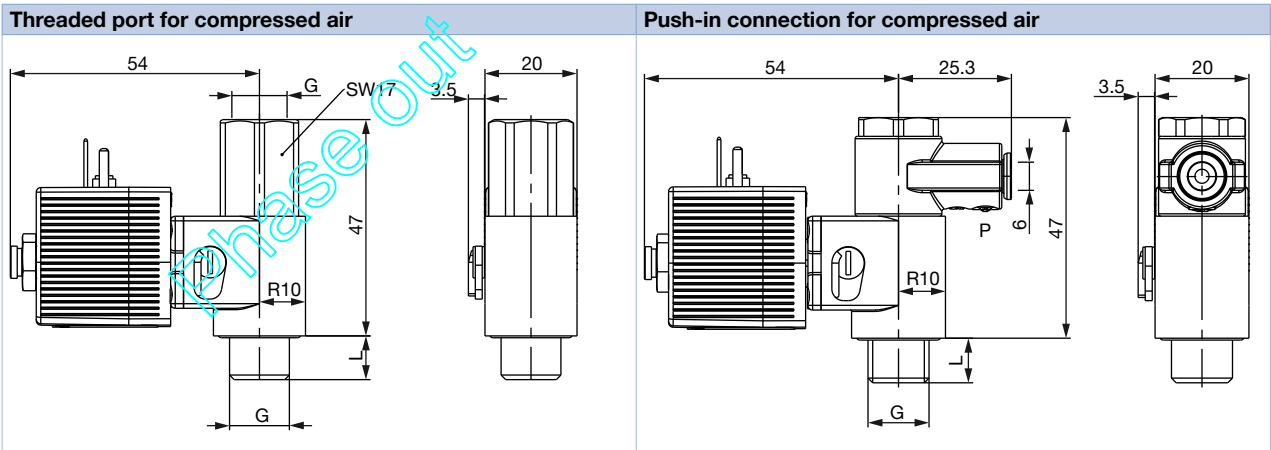


Port connection	A	B	C	D
Thread	M5	5	20	14
Thread	G 1/8	8	25	19.5
Sub-base	–	–	20	11

4.2. Banjo version

Version acc. to DIN EN 175301 - 803 Form C for cable plug Type 2516

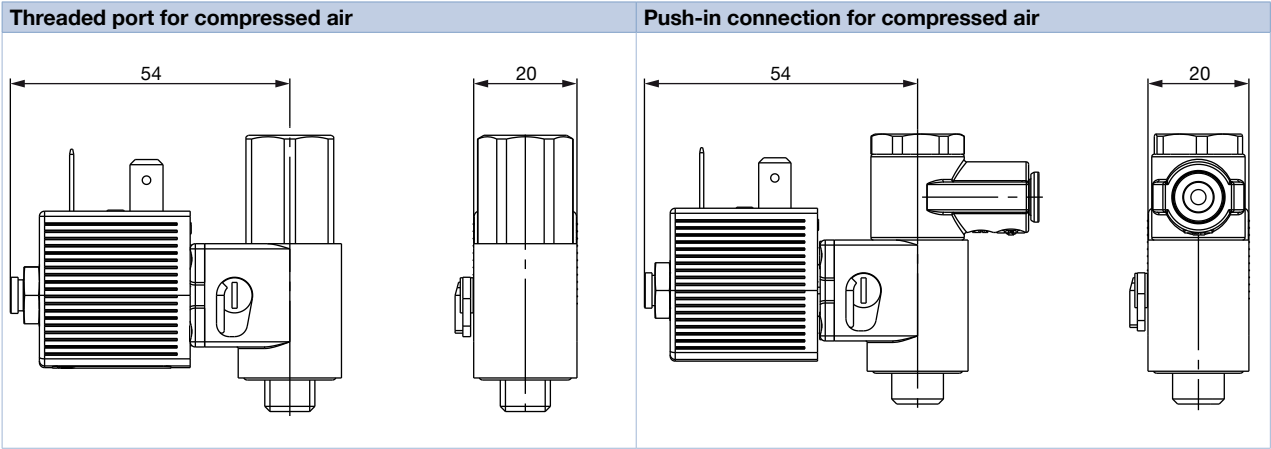
- Note:**
- Dimensions in mm
 - Push-in connection for compressed air: Pressure inlet P can be rotated through 360°.



G	L
G 1/8	6.5
G 1/4	9.5

Version acc. to industry standard connector Form B for cable plug Type 2507

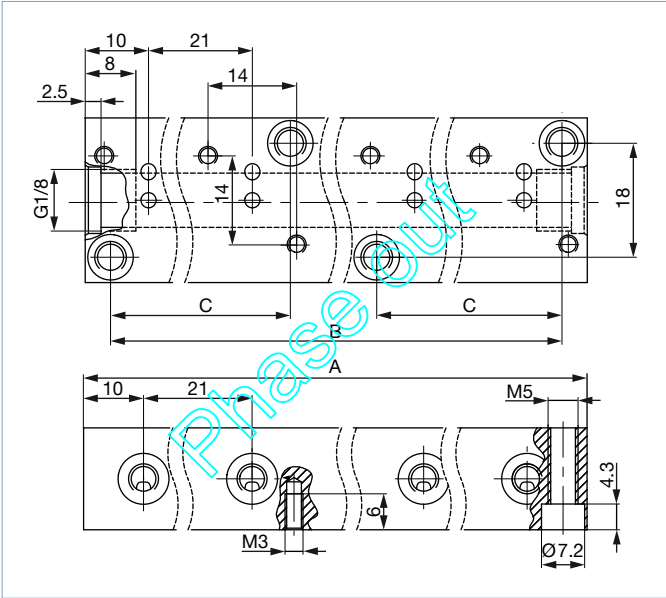
Note:
Dimensions in mm



G	L
G 1/8	6.5
G 1/4	9.5

4.3. Multiple manifold

- Note:**
- Dimensions in mm
 - Made of aluminium, anodized
 - Can only be combined with versions Circuit function C (normally closed)



No. of valves	A	B	C	Article no.
	[mm]	[mm]	[mm]	
1	20	12	–	005312 
2	41	33	–	005355 
3	62	54	–	005313 
4	83	75	–	005314 
5	104	96	–	005315 
6	125	117	–	005316 
7	146	138	–	005893 
8	167	159	54	005166 
9	188	180	54	005241 
10	209	201	75	005819 
11	230	222	75	005242 
12	251	243	96	005222 

5. Performance specifications

5.1. Power consumption

Standard version

Orifice	K _v value water	Pressure range		Coil power	Power consumption		Response times ^{3.)}	
		Circuit function C	Circuit function D		Inrush	Hold	Opening	Closing
[mm]	[m ³ /h] ^{1.)}	[bar] ^{2.)}	[bar] ^{2.)}				[ms]	[ms]
1.2	0.045	0...10	0...10	4 W AC or 4 W DC	9 VA	6 VA (4 W)	7...10	9...12
1.6	0.06	0...6	0...6		4 W	4 W	7...12	7...12

1.) K_v value: Flow rate value for water, measurement at +20 °C, 1 bar^{2.)} pressure at valve inlet and free outlet.

2.) Pressure data: Overpressure with respect to atmospheric pressure

3.) Response times: Measures at 6 bar^{2.)} and +20 °C at valve outlet acc. to ISO 12238. Opening: pressure build up 0 to 90 %, closing: pressure relief 100 to 10 %

Banjo version

Nennweite	Q _{Nn} -Wert Luft	Druckbereich	Spulenleistung	Elektr. Leistung		Schaltzeiten ^{3.)}	
				Anzug	Betrieb	Öffnen	Schließen
[mm]	[l/min] ^{1.)}	[bar] ^{2.)}				[ms]	[ms]
1.2	48	0...10	4 W AC oder 4 W DC	9 VA	6 VA (4 W)	7...10	9...12
		0...6		4 W	4 W	7...12	7...12

1.) Q_{Nn} value: Flow rate value for air, measured at +20 °C, 6 bar^{2.)} pressure at valve inlet and 1 bar pressure difference

2.) Pressure data: Overpressure with respect to atmospheric pressure

3.) Response times: Measures at 6 bar^{2.)} and +20 °C at valve outlet acc. to ISO 12238. Opening: pressure build up 0 to 90 %, closing: pressure relief 100 to 10 %

6. Ordering information

6.1. Bürkert eShop – Easy ordering and quick delivery



Bürkert eShop – Easy ordering and fast delivery

You want to find your desired Bürkert product or spare part quickly and order directly? Our online shop is available for you 24/7. Sign up and enjoy all the benefits.

[Order online now](#)

6.2. Bürkert product filter



Bürkert product filter – Get quickly to the right product

You want to select products comfortably based on your technical requirements? Use the Bürkert product filter and find suitable articles for your application quickly and easily.

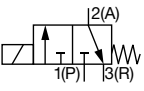
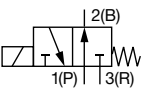
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6.3. Ordering chart

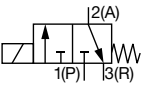
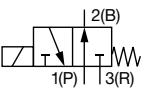
Standard version

Note:

- All valves with FKM seal and without cable plug
- Further versions on request

Circuit function	Orifice [mm]	Port con- nection	K _v value water [m³/h]	Pressure range [bar] ^{1.)}	Voltage/ frequency [V/Hz]	Article no. Brass body without manual override	Article no. Brass body with manual override	Article no. St. st. body without manual override	Article no. PA body with manual override
Solenoid valve in threaded port or sub-base version with polyamide electrical coil acc. to DIN EN 175301 - 803 Form C for cable plug Type 2516									
C, solenoid valve 3/2 way Direct-acting Normally closed 	1.2	M5	0.045	0...10	24/DC	134143 ☒	—	—	—
					24/50	134144 ☒	—	—	—
					110/50	134145 ☒	—	—	—
					230/50	134146 ☒	—	—	—
	1.6	M5	0.06	0...6	24/DC	134147 ☒	—	—	—
					24/50	134148 ☒	—	—	—
					110/50	134149 ☒	—	—	—
					230/50	134150 ☒	—	—	—
	1.2	G 1/8	0.045	0...10	24/DC	134151 ☒	134159 ☒	134167 ☒	—
					24/50	134152 ☒	134160 ☒	134168 ☒	—
					110/50	134153 ☒	134161 ☒	134169 ☒	—
					230/50	134154 ☒	134162 ☒	134170 ☒	—
	1.6	G 1/8	0.06	0...6	24/DC	134155 ☒	134163 ☒	134171 ☒	—
					24/50	134156 ☒	134164 ☒	134172 ☒	—
					110/50	134157 ☒	134165 ☒	134173 ☒	—
					230/50	134158 ☒	134166 ☒	134174 ☒	—
	1.2	Sub-base	0.045	0...10	24/DC	134175 ☒	—	134183 ☒	134191 ☒
					24/50	134176 ☒	—	134184 ☒	134192 ☒
					110/50	134177 ☒	—	134185 ☒	134193 ☒
					230/50	134178 ☒	—	134186 ☒	134194 ☒
	1.6	Sub-base	0.06	0...6	24/DC	134179 ☒	—	134187 ☒	134195 ☒
					24/50	134180 ☒	—	134188 ☒	134196 ☒
					110/50	134181 ☒	—	134189 ☒	134197 ☒
					230/50	134182 ☒	—	134190 ☒	134198 ☒
D, solenoid valve 3/2 way Direct-acting Normally opened 	1.2	M5	0.045	0...10	24/DC	134199 ☒	—	—	—
					24/50	134200 ☒	—	—	—
					110/50	134201 ☒	—	—	—
					230/50	134202 ☒	—	—	—
	1.6	M5	0.06	0...6	24/DC	134204 ☒	—	—	—
					24/50	134205 ☒	—	—	—
					110/50	134206 ☒	—	—	—
					230/50	134207 ☒	—	—	—
	1.2	G 1/8	0.045	0...10	24/DC	134208 ☒	—	134216 ☒	—
					24/50	134209 ☒	—	134217 ☒	—
					110/50	134210 ☒	—	134218 ☒	—
					230/50	134211 ☒	—	134219 ☒	—
	1.6	G 1/8	0.06	0...6	24/DC	134212 ☒	—	134220 ☒	—
					24/50	134213 ☒	—	134221 ☒	—
					110/50	134214 ☒	—	134222 ☒	—
					230/50	134215 ☒	—	134223 ☒	—

1.) Pressure data: Overpressure with respect to atmospheric pressure

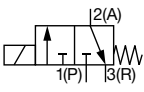
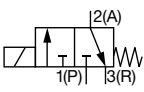
Circuit function	Orifice [mm]	Port con- nection	K _v value water [m ³ /h]	Pressure range [bar] ^{1.)}	Voltage/ frequency [V/Hz]	Article no. Brass body without manual override	Article no. Brass body with manual override	Article no. St. st. body without manual override	Article no. PA body with manual override
Solenoid Valve with threaded port or sub-base version with polyamide electrical coil acc. to industry standard connector Form B for cable plug Type 2507									
C, solenoid valve 3/2 way Direct-acting Normally closed 	1.2	M5	0.045	0...10	24/DC	163569 ☒	—	—	—
					24/50	163570 ☒	—	—	—
					110/50	163571 ☒	—	—	—
					230/50	163572 ☒	—	—	—
	1.6	M5	0.06	0...6	24/DC	163573 ☒	—	—	—
					24/50	163574 ☒	—	—	—
					110/50	163575 ☒	—	—	—
					230/50	163576 ☒	—	—	—
	1.2	G 1/8	0.045	0...10	24/DC	161904 ☒	163584 ☒	163592 ☒	—
					24/50	163577 ☒	163585 ☒	163593 ☒	—
					110/50	163578 ☒	163586 ☒	163594 ☒	—
					230/50	163579 ☒	163587 ☒	163595 ☒	—
	1.6	G 1/8	0.06	0...6	24/DC	163580 ☒	163588 ☒	163596 ☒	—
					24/50	163581 ☒	163589 ☒	163597 ☒	—
					110/50	163582 ☒	163590 ☒	163598 ☒	—
					230/50	163583 ☒	163591 ☒	163599 ☒	—
	1.2	Sub-base	0.045	0...10	24/DC	163600 ☒	—	163608 ☒	161063 ☒
					24/50	163601 ☒	—	163609 ☒	163616 ☒
					110/50	163602 ☒	—	163610 ☒	163617 ☒
					230/50	163603 ☒	—	163611 ☒	163618 ☒
	1.6	Sub-base	0.06	0...6	24/DC	163604 ☒	—	163612 ☒	163619 ☒
					24/50	163605 ☒	—	163613 ☒	163620 ☒
					110/50	163606 ☒	—	163614 ☒	163621 ☒
					230/50	217634 ☒	—	163615 ☒	163622 ☒
D, solenoid valve 3/2 way Direct-acting Normally opened 	1.2	M5	0.045	0...10	24/DC	163623 ☒	—	—	—
					24/50	163624 ☒	—	—	—
					110/50	163625 ☒	—	—	—
					230/50	163626 ☒	—	—	—
	1.6	M5	0.06	0...6	24/DC	163627 ☒	—	—	—
					24/50	163628 ☒	—	—	—
					110/50	163629 ☒	—	—	—
					230/50	163630 ☒	—	—	—
	1.2	G 1/8	0.045	0...10	24/DC	163631 ☒	—	163639 ☒	—
					24/50	163632 ☒	—	163640 ☒	—
					110/50	163633 ☒	—	163641 ☒	—
					230/50	163634 ☒	—	163642 ☒	—
	1.6	G 1/8	0.06	0...6	24/DC	163635 ☒	—	163643 ☒	—
					24/50	163636 ☒	—	163644 ☒	—
					110/50	163637 ☒	—	163645 ☒	—
					230/50	163638 ☒	—	163646 ☒	—

1.) Pressure data: Overpressure with respect to atmospheric pressure

Banjo version

Note:

- All valves with PA body, NBR seal and manualoverride and without cable plug
- Further versions on request

Circuit function	Orifice	Pressure inlet P (valve body)	Service port A (banjo bolt)	Q _{Nn} value air	Pressure range	Voltage/ frequency	Article no.
	[mm]			[l/min]	[bar] ¹⁾	[V/Hz]	
Banjo version complete for direct mounting on pneumatic actuator with polyamide coil acc. to DIN EN 175301 - 803 Form C for cable plug Type 2516							
C, solenoid valve 3/2 way Direct-acting Normally closed 	1.2	G 1/8	G 1/8	48	0...10	24/DC	429112 
						24/50	429113 
						110/50	429115 
						230/50	429117 
		G 1/4	G 1/8	48	0...10	24/DC	429126 
						24/50	429127 
						110/50	429128 
						230/50	429129 
		G 1/4	G 1/4	48	0...10	24/DC	427919 
						24/50	427920 
						110/50	427921 
						230/50	427922 
		Tube fitting Ø 6 mm	G 1/8	48	0...10	24/DC	425299 
						24/50	425300 
						110/50	428570 
						230/50	425304 
		Tube fitting Ø 6 mm	G 1/4	48	0...10	24/DC	425285 
						24/50	425286 
						110/50	428569 
						230/50	425290 
Banjo version complete for direct mounting on pneumatic actuator with epoxy coil acc. to industry standard connector Form B for cable plug Type 2507							
C, solenoid valve 3/2 way Direct-acting Normally closed 	1.2	G 1/8	G 1/8	48	0...10	24/DC	552299 
						24/50	552300 
						110/50	552301 
						230/50	552302 
		G 1/4	G 1/8	48	0...10	24/DC	552295 
						24/50	552296 
						110/50	552297 
						230/50	552298 
		G 1/4	G 1/4	48	0...10	24/DC	552291 
						24/50	552292 
						110/50	552293 
						230/50	552294 
		Tube fitting Ø 6 mm	G 1/8	48	0...10	24/DC	552287 
						24/50	552288 
						110/50	552289 
						230/50	552290 
		Tube fitting Ø 6 mm	G 1/4	48	0...10	24/DC	552283 
						24/50	552284 
						110/50	552285 
						230/50	552286 

1.) Pressure data: Overpressure with respect to atmospheric pressure

6.4. Ordering chart accessories

Multiple manifold

Note:

Detailed order information can be found in chapter **“4.3. Multiple manifold”** on page 8.

Accessories for manifolds

Accessory	Features	Article no.
Blanking plug	with seal ring, G 1/8	005041 
Cover plate	for unused valves	005100 

Cable plug Type 2516 acc. to DIN EN 175301 -803 Form C

Note:

- Delivery of cable plug includes a flat seal and a fixing screw.
- Further versions of cable plug with circuitry acc. to DIN EN 175 301 -803 Form C as well as detailed technical data, see datasheet **Type 2516** .

Cable plug	Version	Voltage	Current	Article no.
	Without circuitry	0...250 V AC/DC	Max. 6 A	303141 
	With LED	12...24 V AC/DC	Max. 3 A	303145 
	With LED and varistor	12...24 V AC/DC	Max. 3 A	303148 
	With rectifier, LED and varistor	12...24 V AC/DC	Max. 1 A	303142 

Cable plug Type 2507 acc. to industry standard connector Form B

Note:

- Delivery of cable plug includes a flat seal and a fixing screw.
- Further versions of cable plug with circuitry acc. to industry standard connector Form B as well as detailed technical data, see datasheet **Type 2507** .

Cable plug	Version	Voltage	Article no.
	Without circuitry (standard)	2...250 V AC/DC	423845 
	With LED	24 V AC/DC	423849 
	With LED and free-wheeling diode	12...24 V AC/DC	423851 
	With rectifier, LED and varistor	12...24 V AC/DC	423853 

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