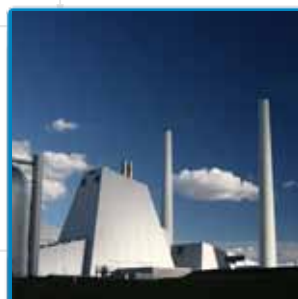


TECHNOLOGY IN MOTION



INDUSTRIAL



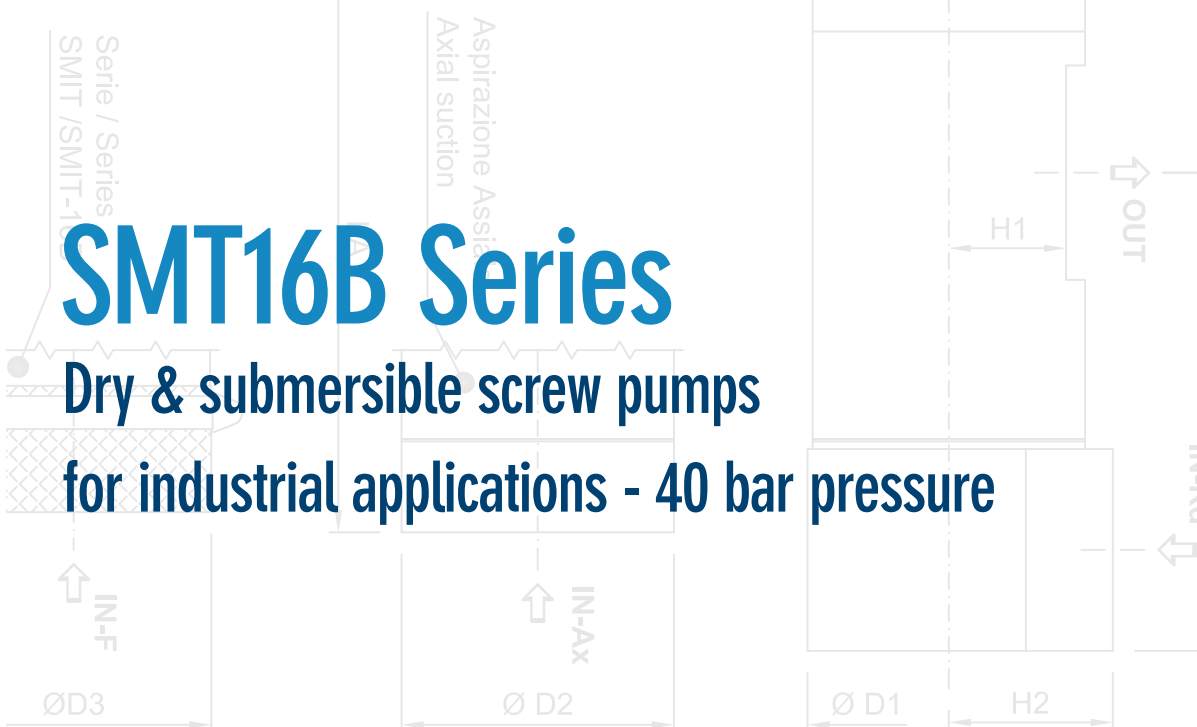
POWER GEN



OIL & GAS

SMT16B Series

Dry & submersible screw pumps
for industrial applications - 40 bar pressure



SMT16B pump series / Serie SMT16B

Three screw pumps

Three screw pumps represent the largest class of multiple screw pumps in service today. No matter the applications and the environmental conditions, three screw pump is the most flexible pump on the market. Well known to be very reliable, at reasonable cost, virtually pulsation-free flow, very low acoustic emissions, three screw pumps are extensively used in meeting the requirements of oil & gas, chemical, marine, industrial, mobile, alternative energy, food processing, paper, power gen, pharmaceutical and many other industries. **SMT16B** three screw pumps represent one of the most used pumps all over the world after thirty five years of experience. **SMT16B** has been designed to reduce the dimensions of the traditional **SMT** series in order to be ideal where reduced dimensions are a must.

Le pompe a tre viti

*Le pompe a tre viti, oggi, rappresentano la classe di pompe a viti maggiormente utilizzate, indipendentemente dal tipo di applicazione e dalle condizioni ambientali, in quanto sono le più flessibili sul mercato. Sono considerate le più affidabili, a prezzi ragionevoli, e raggiungono bassissimi livelli di emissioni acustiche e assenza di vibrazioni nella trasmissione del flusso. Le pompe a tre viti sono ampiamente utilizzate in quanto rispettano i requisiti di settori quali oil & gas, chimico, navale, mobile, agroalimentare, power generation ed energie alternative, industria della carta, industria farmaceutica e molte altre. Le pompe a tre viti della serie **SMT16B**, sono tra le più usate in tutto il mondo e vantano oltre trent'anni di esperienza. Le pompe **SMT16B** sono state progettate per ridurre gli ingombri, in quanto le dimensioni sono minori rispetto alle tradizionali pompe **SMT**.*

No pulsation – smooth flow. Low noise

SMT16B three screw pumps are designed to avoid any pulsation, to ensure a smooth operation and to reduce to the lowest level the acoustic emissions, reducing all costs of second noise reduction measures. The pulsation-free flow of **SMT16B** pumps, allows Settima screw pumps also in output condition management critical to applications such as precision hydraulic controls and fuel metering.

Flusso omogeneo – Nessuna pulsazione. Basse emissioni acustiche

*Le pompe a tre viti della serie **SMT16B** sono progettate per eliminare le pulsazioni, assicurare un funzionamento omogeneo e ridurre al minimo le emissioni acustiche, riducendo in questo modo i costi legati alla necessità di ricorrere a misure secondarie per la riduzione del rumore. Il flusso privo di pulsazioni delle pompe **SMT16B**, permette l'applicazione delle pompe Settima anche in condizioni critiche, come ad esempio idraulica di precisione, dosaggio e misurazione di carburanti.*

Magnetic coupling sealless leakage free pumps - FGM option

SMT16B pump can be equipped with a magnetic coupling if required. The hermetically sealed magnetic coupling is a permanent magnetic synchronous coupling able to transmit torque through magnetic forces between the internal and external rotor. Applying a magnetic coupling, the drive and the driven sides are hermetically separated. In case of critical media the magnetic coupling is a reliable seal and avoids any serious leaking. The magnetic coupling is the containment shroud that is fixed to the driven sided power unit and separates internal and external rotor from each other. Due to the absence of mechanical connection the vibrations torque transmission are very low, with completely leak-proof separation of product and atmosphere. The magnetic coupling is used to ensure no media leaking or when working in environments with potentially explosive atmospheres.



Giunto magnetico senza tenute rotanti assenza di perdite garantita - Opzione FGM

*Le pompe **SMT16B** possono, su richiesta, essere dotate di giunto magnetico. Il giunto magnetico permette di sigillare l'accoppiamento che trasmette la coppia tra il rotore interno ed esterno tramite forza magnetica. Con l'applicazione del giunto magnetico, l'elemento di trasmissione e quello condotto sono ermeticamente separati. In caso di fluidi pericolosi, il giunto magnetico garantisce una tenuta affidabile che impedisce perdite. Il giunto magnetico consiste nella copertura fissata sull'elemento condotto che separa il rotore interno da quello esterno. Grazie all'assenza di connessioni meccaniche, le vibrazioni dovute alla trasmissione di potenza sono molto ridotte, senza possibilità di contaminazione dell'atmosfera da parte del fluido e viceversa. Il giunto magnetico è utilizzato per prevenire in modo sicuro perdite in ambienti con atmosfera potenzialmente esplosiva.*

Technical characteristics / Caratteristiche tecniche

Types Tipi	Dry (SMT16B) or submerged (SMIT16B) Esterno (SMT16B) o sommerso (SMIT16B)	
Models / Modelli	20 – 25 – 32 – 40 – 45 – 55 – 60 – 70 – 80 – 90S – 110	
Installation Installazione	Free for SMT16B. Submerged (totally or partially) for SMIT16B Qualsiasi per SMT16B. Sommersa (parzialmente o completamente) per SMIT16B	
Flanges / Flange	ISO 3019/2	
Connections / Connessioni	SAE 3000 - BSPP	
Drive loading Carichi	No axial or radial loads Nessun carico assiale o trasversale	
Shaft rotation Rotazione albero	Clockwise (from shaft end) , (suitable also for counter clockwise rotation) Destra (disponibile anche per rotazione sinistra)	
Shaft speed Velocità di rotazione	From 500 to 3.600 rpm ⁽¹⁾ Da 500 a 3.600 rpm ⁽¹⁾	
Flows Portate	From 8 up to 3.200 L/min Da 8 a 3.200 L/min	
Outlet Pressure Pressione di mandata	Up to 40 bar Fino a 40 bar	
Inlet Pressure Pressione in aspirazione	Min. -0.7 bar max. 3 bar ⁽²⁾ Min. -0.7 bar max. 3 bar ⁽²⁾	
Fluids⁽³⁾ Fluidi⁽³⁾	- Mineral oil HLP e HVLP - Ecologic fluids HETG, HEPG, HEE - Synthetic fluid or emulsion: HFA oil-water emulsion, HFB water-oil emulsion 40% of volume, HFC water/glycole – water max 35 to 55%, HFDR phosphate ester - Lubrication high viscosity oils - Special synthetic fluid: MIL-H, SKYDROL, - Fuel oil: MGO, MDO, Low sulfur MDO and HFO - DMX (ISO8217), DMA, DMB, DMC, DMZ - Bunker oil, furnace oil, engines oil, heating oil, hydraulics oils DIN 51524	- Oli minerali HLP e HVLP - Fluidi ecologici HETG, HEPG, HEE - Fluidi sintetici o emulsioni: HFA emulsione olio-acqua, HFB emulsione acqua-olio 40% di volume, HFC acqua/glicole – acqua max 35 to 55%, HFDR phosphate ester - Olio ad alta viscosità per lubrificazione - Fluidi speciali sintetici: MIL-H, SKYDROL, - Fuel oil: MGO, MDO, Basso livello di zolfo MDO e HFO - DMX (ISO8217), DMA, DMB, DMC, DMZ - Bunker oil, furnace oil, olio per motori, heating oil, olio idraulico DIN 51524
Viscosity Viscosità	From 2 up to 10.000 cSt ⁽⁴⁾ Da 2 fino a 10.000 cSt ⁽⁴⁾	
Seals polymer (shaft, O-ring) Polimero guarnizioni (albero, anello di tenuta)	NBR, FKM, EPDM ⁽⁵⁾	
Seal type Tipo di guarnizioni	TM, TMK, TMZ, FGM	
Acoustic Emissions Emissioni Acustiche	From 52 up to 68 db(A) at 2.950 rpm value based on ISO 4412 test procedure Da 52 fino a 68 db(A) a 2.950 rpm (ISO 4412 test)	
Pump body Corpo pompa	Extruded aluminum alloy Alluminio estruso	
Pump body (special applications) Corpo pompa (applicazioni speciali)	Cast iron, carbon steel Ghisa, acciaio	
Screws Viti	Steel for main screw , idler cast iron Acciaio vite principale, ghisa viti secondarie	
Screws (special applications) Viti (applicazioni speciali)	Core hardened steel screws, surface treated screws Viti in acciaio temprato, viti trattate superficialmente	
Environment temperature Temperatura ambiente	From -50° up to +60°C Da -50° a +60°C	
Hydraulic Temperature Temperatura olio	Suggested from -20°C to +120°C / Consigliato da -20°C a +120°C Allowable from -40°C to +250°C ⁽⁶⁾ / Possibile da -40°C a +250°C ⁽⁶⁾	
Filtration Filtrazione	Permissible degree of fluid contamination NAS to 1638 class 10 or ISO DIS 4406 – 19/16. Recommended filtration β 25 ≥ 75. Contaminazione NAS tipo 1638 classe 10 o ISO DIS 4406 – 19/16 . Filtrazione raccomandata β 25 ≥ 75.	

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(1) For shaft speed lower than 1.000 rpm and over 1.800 rpm please contact Settima. Per velocità inferiori a 1.000 rpm e maggiori di 1.800 rpm contattare Settima.

(2) For higher pressure please contact Settima. Per pressioni maggiori contattare Settima.

(3) For request of different fluids please contact Settima. Per l'utilizzo di diversi fluidi contattare Settima.

(4) For level of viscosity lower than 20 cSt and over 320 cSt please contact Settima. Per livelli di viscosità inferiori a 20 cSt e superiori a 320 cSt contattare Settima.

(5) For special seals, contact Settima. Per tenute speciali, contattare Settima.

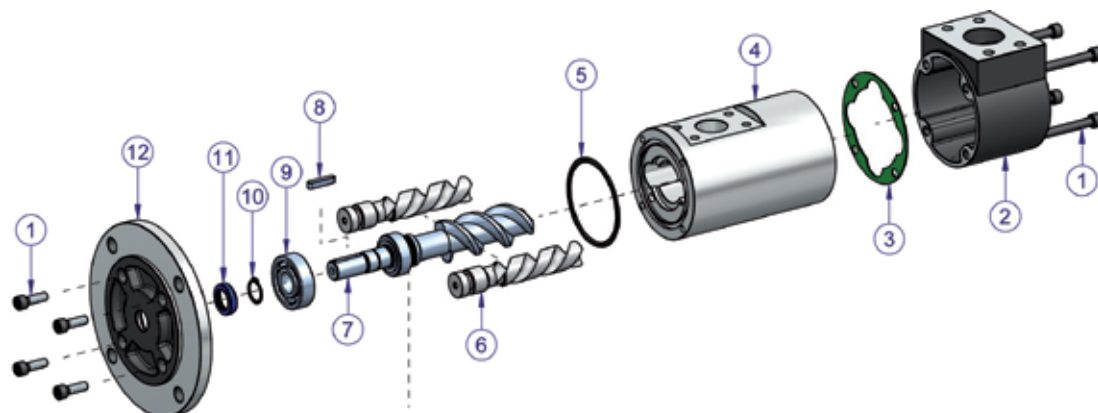
(6) For operating temperature lower than -20°C and/or higher than +120°C please contact Settima. Per temperature di esercizio inferiori a -20°C e/o superiori a +120°C contattare Settima

Product description / Descrizione prodotto

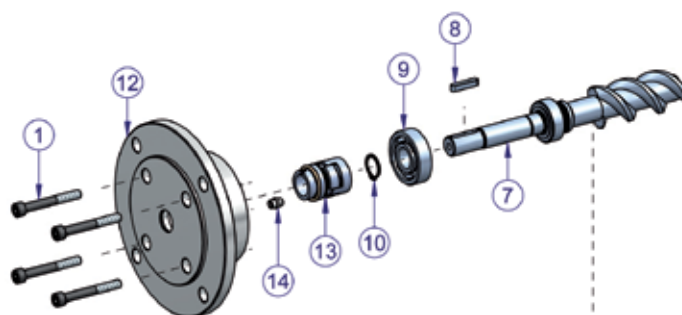
DIFFERENT COMBINATIONS OF SMT16B PUMP / DIFFERENTI COMBINAZIONI DELLA POMPA SMT16B

Flange configurations view / Configurazioni flangia

A



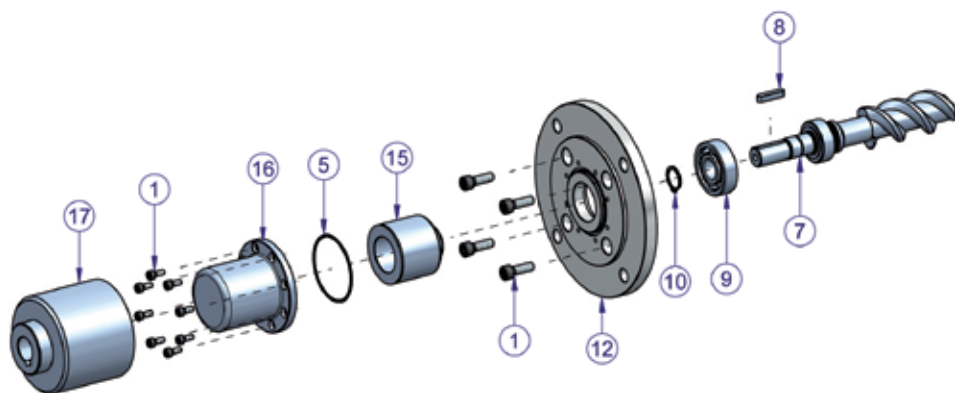
B



C



D

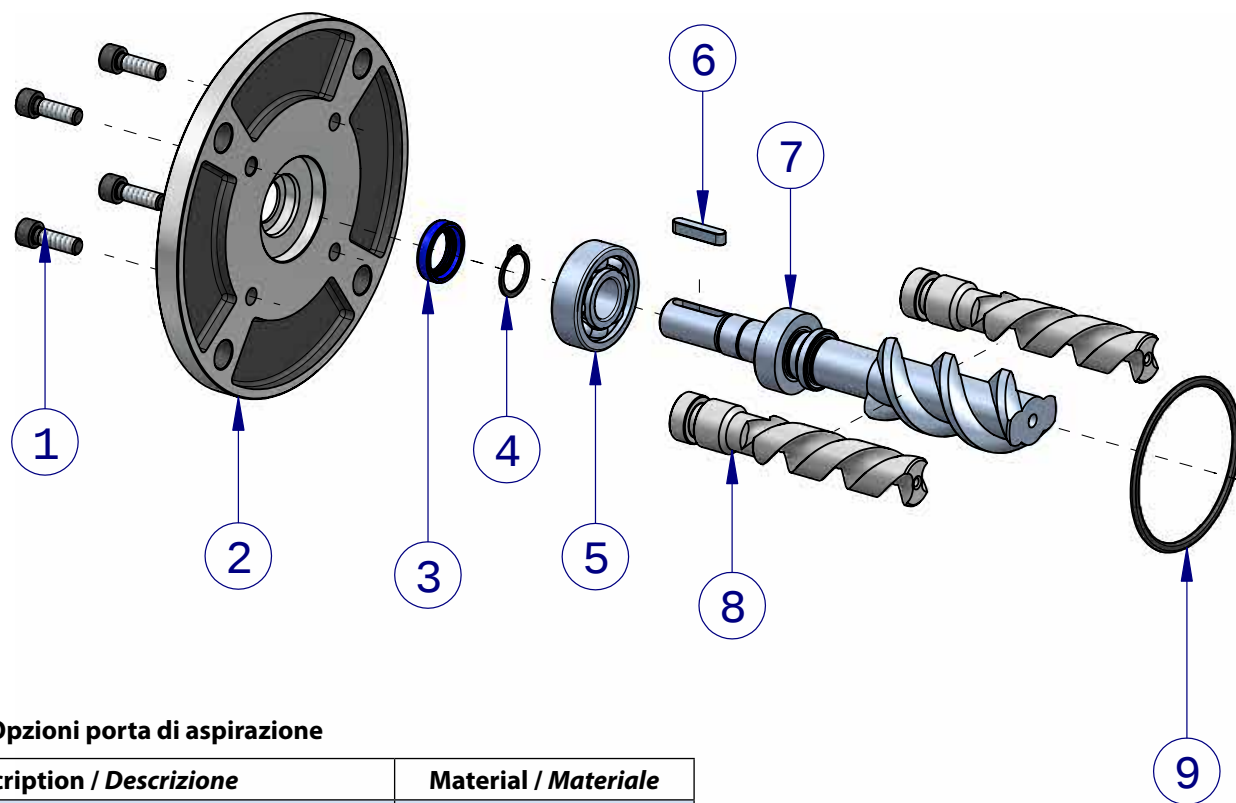


Product description / Descrizione prodotto

Shaft and seal options / Opzioni alberi e tenute

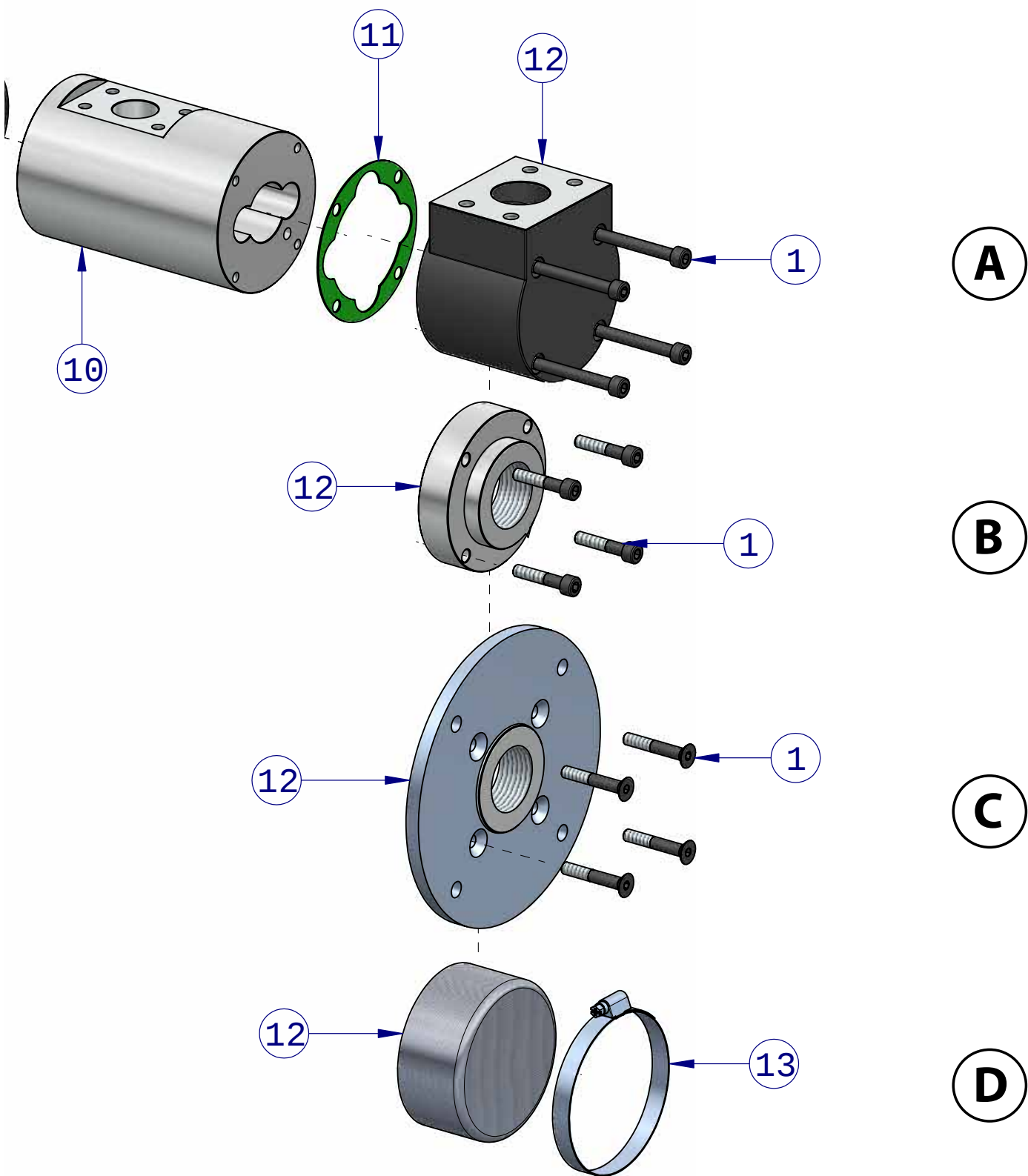
N°	Parts description / Descrizione componenti	Material / Materiale
1	Screw / Vite	Common components
2	Radial suction cover / Tappa radiale	Common components
3	Plane gasket / Guarnizione piana	Common components
4	Pump body / Corpo pompa	Common components
5	O-ring / Anello O-ring	Common components
6	Idler screw / Vite laterale	Common components
A	SMT16B (LIP SEAL) / SMT16B (TENUTA A LABBRO)	
7	Main screw / Vite centrale	Common components
8	Key / Linguetta	Common components
9	Ball bearing / Cuscinetto	Common components
10	Seeger	Common components
11	Seal / Anello di tenuta	Common components
12	Flange / Flangia	Common components
1	Screw / Vite	Common components
B	SMT16B (MECHANICAL SEAL) - TM OPTION / SMT16B (TENUTA MECCANICA) - OPZIONE TM	
7	Main screw / Vite centrale	Common components
8	Key / Linguetta	Common components
9	Ball bearing / Cuscinetto	Common components
10	Seeger	Common components
13	Mechanical seal / Tenuta meccanica	Common components
14	Driving oil bushing / Boccia convogliata olio	Common components
12	Flange / Flangia anteriore	Common components
1	Screw / Vite	Common components
C	SMT16B HOLLOW SHAFT (LIP SEAL) / SMT16B ALBERO CAVO (TENUTA A LABBRO)	
7	Main screw / Vite centrale	Common components
9	Ball bearing / Cuscinetto	Common components
10	Seeger	Common components
11	Seal / Anello di tenuta	Common components
12	Flange / Flangia anteriore	Common components
1	Screw / Vite	Common components
D	SMT16B MAGNETIC COUPLING - FGM OPTION / SMT16B GIUNTO MAGNETICO - OPZIONE FGM	
7	Main Screw / Vite centrale	Common components
8	Key / Linguetta	Common components
9	Ball bearing / Cuscinetto	Common components
10	Seeger	Common components
12	Flange / Flangia anteriore	Common components
1	Screw / Vite	Common components
15	Internal rotor MC / Rotore interno MC	Common components
5	O-ring / Anello O-ring	Common components
16	Containment shroud MC / Cappuccio MC	Common components
1	Screw / Vite	Common components
17	External rotor MC / Rotore esterno MC	Common components

Product description / Descrizione prodotto



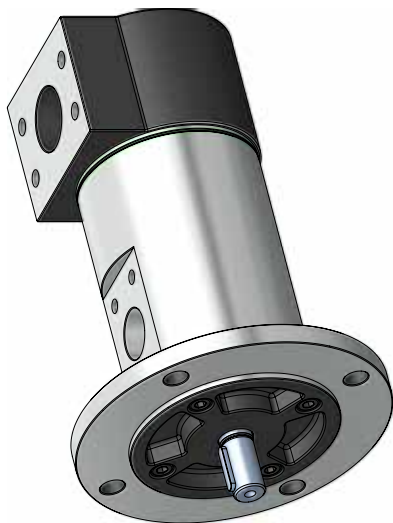
Suction port options / Opzioni porta di aspirazione

N°	Description / Descrizione	Material / Materiale
1	Screw / Vite	Common components
2	Flange / Flangia anteriore	Common components
3	Seal / Anello di tenuta	Common components
4	Seeger	Common components
5	Ball bearing / Cuscinetto	Common components
6	Key / Linguetta	Common components
7	Main screw / Vite centrale	Common components
8	Idler screw / Vite laterale	Common components
9	O-ring / Anello O-ring	Common components
10	Body pump / Corpo pompa	Common components
11	Plane gasket / Guarnizione piana	Common components
A	SMT16B	
12	Radial suction cover / Tappa radiale	Common components
1	Screw / Vite	Common components
B	SMT16B AX (axial BSPP) / SMT16B AX (assiale BSPP)	
1	Screw / Vite	Common components
12	Axial suction cover / Tappa assiale	Common components
C	SMT16B AL (top flange for vertical installation over the tank) SMT16B AL (tappa aspirazione per installazione verticale sopra serbatoio)	
1	Screw / Vite	Common components
12	Tank top flange / Tappa aspirazione sopra serbatoio	Common components
D	SMIT16B (submersible) / SMIT16B (sommersa)	
12	Filter / Filtro	Common components
13	Clamp / Fascetta	Common components



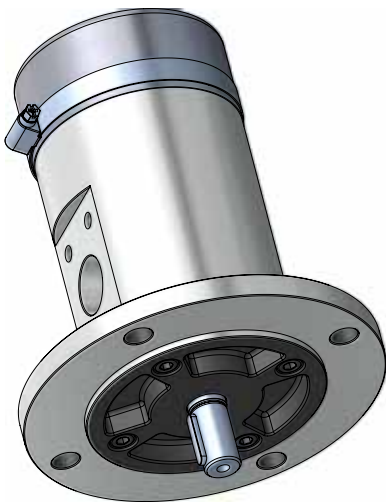
SMT16B pump - Dimensional drawings / Disegni dimensionali

SMT16B

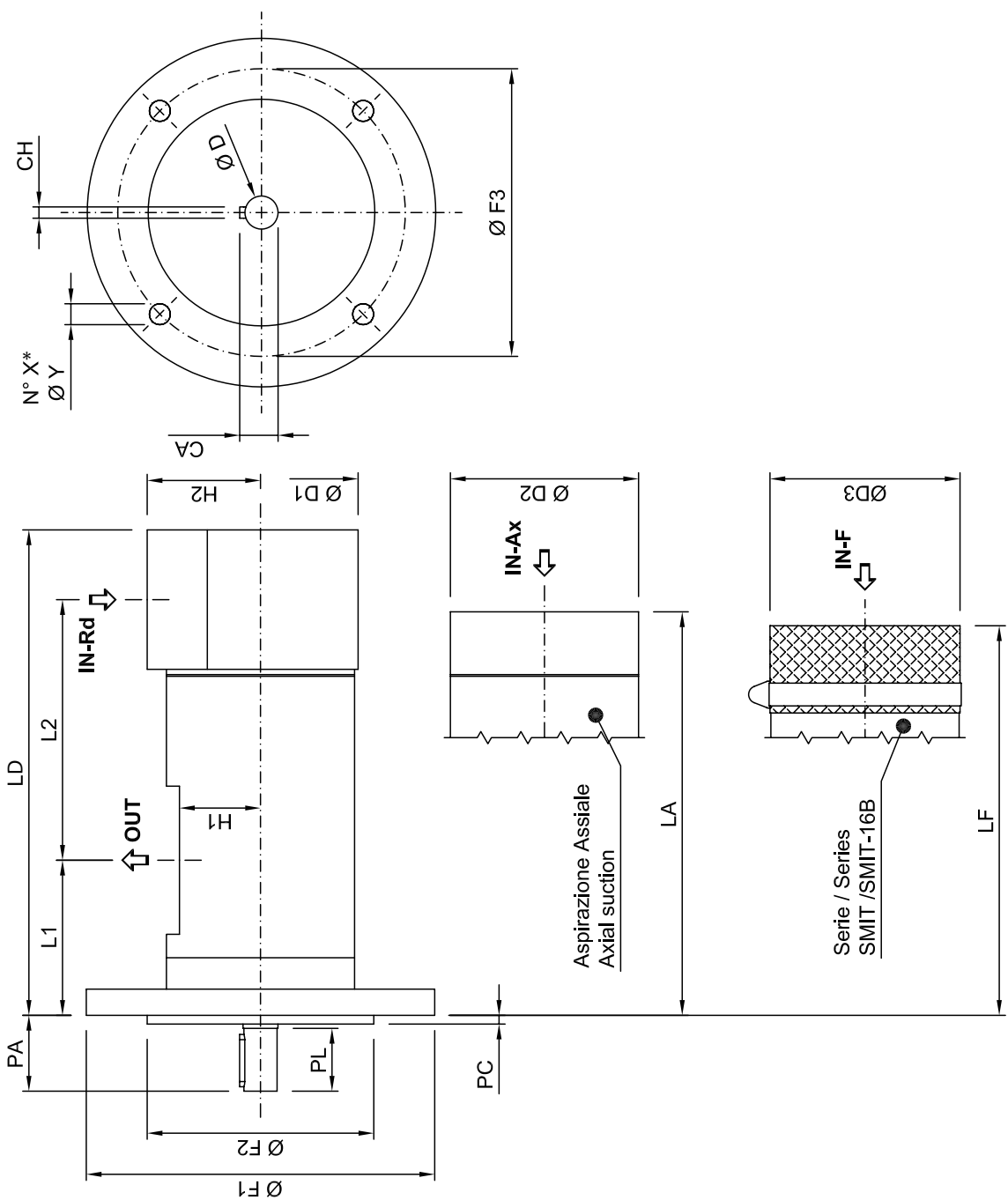


Dry screw pump
Pompa per uso esterno

SMIT16B



Submersible screw pump
Pompa per uso sommerso



* 2 holes for GR20, 4 holes for the other models. / 2 fori per GR20, 4 fori per gli altri modelli.

SMT16B pump - Dimensional drawings / Disegni dimensionali

SMT16B Series / Serie SMT16B													SMT16B Series/ Serie SMT16B									
Dry/ Per uso esterno													Submersible / Per uso sommerso									
Type/Tipo	Flange / Flangia				Shaft/Albero				Suction / Aspirazione			Discharge / Mandata		Pump / Pompa						Pump / Pompa		
	ØF2	ØY	ØF3	ØF1	PL	ØD	CA	CH	IN-Rd	IN-Ax	H2	OUT	H1	PA	ØD2	L1	L2	LD	LA	Kg	ØD3	LF
GR20 SMT16B 8L-12L-15L-20L	80.0	11.0	103.0	125.0	30.0	14.0	16.0	5.0	½" BSPP	½" BSPP	26.0	½" BSPP	25.0	37.0	59.0	53.0	78.5	153.0	134.0	1.5	60.0	133.0
GR25 SMT16B 25L-30L	80.0	11.0	103.0	125.0	36.0	19.0	21.5	6.0	¾" BSPP	¾" BSPP	27.0	½" BSPP	27.5	42.0	65.0	72.5	87.0	178.0	178.0	2.7	66.0	158.5
GR32 SMT16B 35L-45L-55L-75L	100.0	11.0	125.0	150.0	35.0	19.0	21.5	6.0	1" ¼SAE - 3000	1" ¼ BSPP	55.0	1" SAE - 3000	41.0	41.0	94.0	61.0	123.0	218.0	171.0	4.4	95.0	162.0
GR40 SMT16B 100L-125L-150L	125.0	14.0	160.0	188.0	36.0	19.0	21.5	6.0	1" ½ SAE - 3000	1" ½ BSPP	65.0	1" ¼ SAE -3000	46.5	42.5	108.0	69.0	149.5	257.5	211.5	7	109.0	203.5
GR45 SMT16B 180L-210L	125.0	14.0	160.0	188.0	55.0	32.0	35.0	10.0	2" SAE - 3000	2" BSPP	85.0	1" ½ SAE -3000	51.5	64.5	122.5	75.4	190.1	310.5	258.5	11	123.5	240.5
GR55 SMT16B 250L-300L-330L-380L	160.0	18.0	200.0	235.0	55.0	32.0	35.0	10.0	2" ½ SAE - 3000	2" ½ BSPP	95.0	2" SAE - 3000	55.0	64.5	142.5	83.5	202.5	338.0	274.0	15.5	143.5	284.0
GR60 SMT16B 440L-500L	160.0	18.0	200.0	235.0	55.0	32.0	35.0	10.0	3" SAE -3000	3" BSPP	105.0	2" ½ SAE - 3000	63.0	65.5	155.0	83.5	228.5	374.5	292.5	25	154.0	299.5
GR70 SMT16B 600L-660L-800L	200.0	22.0	250.0	300.0	55.0	32.0	35.0	10.0	3" ½ SAE - 3000	3" ½ BSPP	110.0	3" SAE - 3000	73.0	65.5	180.0	94.5	279.0	441.5	365.5	30	179.0	379.5
GR80 SMT16B 1.000L-1.200L	200.0	22.0	250.0	300.0	60.0	38.0	41.0	10.0	4" SAE - 3000	4" BSPP	125.0	3" SAE - 3000	83.0	75.0	210.0	150.0	294.5	519.0	468.0	47.5	204.0	452.0
GR90S SMT16B 1.220L-1.500L-1.700L-2.000L-2.200L	200.0	22.0	250.0	300.0	60.0	38.0	41.0	10.0	5" SAE - 3000	5" SAE - 3000	110.0	3" SAE - 3000	85.0	75.0	206.0	144.5	488.0	731.0	635.5	61.5	204.0	620.0
GR110 SMT16B 2.300L-2.500L-2.800L-3.200L	250.0	26.0	300.0	350.0	110.0	55.0	59.0	16.0	5" SAE - 3000	5" SAE - 3000	140.0	4" SAE - 3000	100.0	118.0	250.0	287.0	489.0	879.0	811.0	120	251.0	716.0

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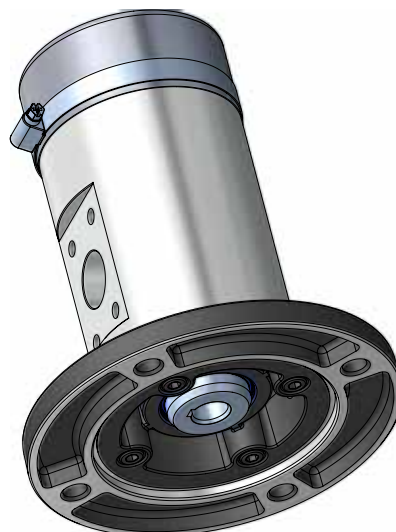
SMT16B AC pump - Dimensional drawings / Disegni dimensionali

SMT16B AC

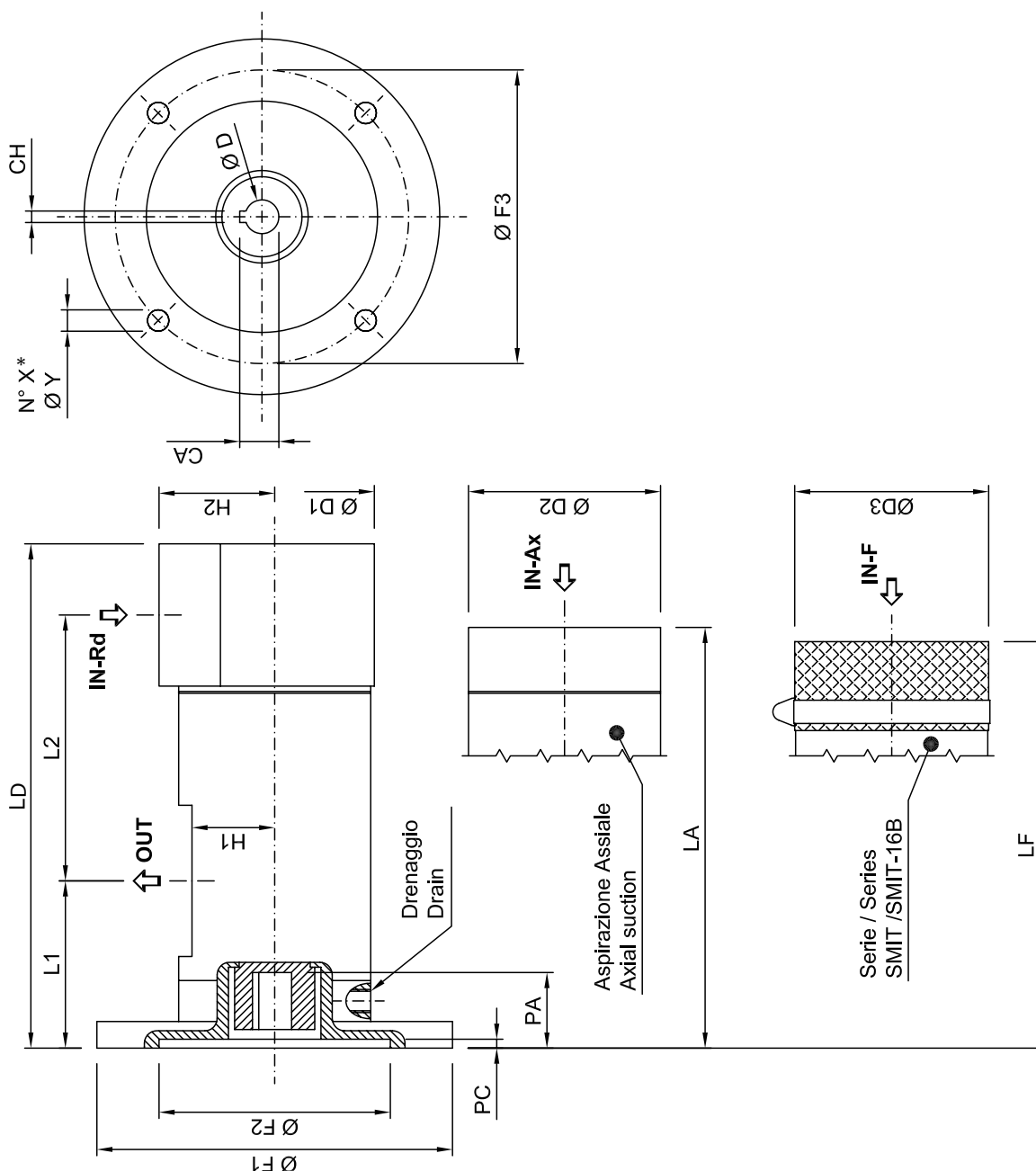


Dry screw pump
Pompa per uso esterno

SMIT16B AC



Submersible screw pump
Pompa per uso sommerso



* 2 holes for GR20, 4 holes for the other models. / 2 fori per GR20, 4 fori per gli altri modelli.

SMT16B AC pump - Dimensional drawings / Disegni dimensionali

SMT16B AC Series / Serie SMT16B AC										SMT16B AC Series / Serie SMIT 16B AC		Submersible / Per uso sommerso									
Dry / Per uso esterno				Flange/Flangia			Shaft / Albero		Suction / Aspirazione			Discharge / Mandata		Pump / Pompa							
Type/Type	ØF2	ØY	ØF3	ØF1	ØD	CA	CH	IN-Rd	IN-AX	H2	OUT	H1	PA	ØD2	L1	L2	LD	LA	Kg	ØD3	LF
GR20 SMT16B AC11 B5 8-12-15-20	95.0	9.0	115.0	140.0	11.0	12.8	4.2	1/2" BSPP	1/2" BSPP	26.0	1/2" BSPP	25.0	25.0	59.0	57.0	78.5	157.0	138.0	1.5	60.0	137.0
GR20 SMT16B AC14 B5 8-12-15-20	110.0	9.5	130.0	160.0	14.0	161.1	5.2	1/2" BSPP	1/2" BSPP	26.0	1/2" BSPP	25.0	33.5	59.0	56.0	78.5	156.0	137.0	1.5	60.0	136.0
GR20 SMT16B AC19 B5 8-12-15-20	130.0	11.0	165.0	200.0	19.0	21.7	6.5	1/2" BSPP	1/2" BSPP	26.0	1/2" BSPP	25.0	42.0	59.0	75.0	78.5	175.0	156.0	1.5	60.0	155.0
GR25 SMT16B AC14 B5 25-30	110.0	9.5	130.0	160.0	14.0	16.2	5.2	3/4" BSPP	3/4" BSPP	27.0	1/2" BSPP	27.5	32.5	65.0	73.5	87.0	179.0	179.0	2.7	66.0	159.5
GR25 SMT16B AC19 B5 25-30	130.0	10.5	165.0	200.0	19.0	21.9	6.5	3/4" BSPP	3/4" BSPP	27.0	1/2" BSPP	27.5	42.5	65.0	76.5	87.0	182.0	182.0	2.7	66.0	162.5
GR32 SMT16B AC19 B5 35-45-55-75	130.0	12.0	165.0	200.0	19.0	21.9	6.5	1" 1/4 SAE - 3000	1" 1/4 BSPP	55.0	1" SAE - 3000	41.0	43.7	94.0	84.7	123.0	241.7	194.7	4.4	95.0	185.7
GR32 SMT16B AC24 B5 35-45-55-75	130.0	12.0	165.0	200.0	24.0	27.3	8.5	1" 1/4 SAE - 3000	1" 1/4 BSPP	55.0	1" SAE - 3000	41.0	52.7	94.0	84.7	123.0	241.7	194.7	4.4	95.0	185.7
GR40 SMT16B AC19 B5 100-125-150	130.0	12.0	165.0	200.0	19.0	22.0	6.5	1" 1/2 SAE - 3000	1" 1/2 BSPP	65.0	1" 1/4 SAE -3000	46.5	42.5	108.0	94.0	149.5	282.5	236.5	7	109.0	228.5
GR40 SMT16B AC24 B5 100-125-150	130.0	12.0	165.0	200.0	24.0	27.5	8.5	1" 1/2 SAE - 3000	1" 1/2 BSPP	65.0	1" 1/4 SAE -3000	46.5	52.5	108.0	94.0	149.5	282.5	236.5	7	109.0	228.5
GR40 SMT16B AC28 B5 100-125-150	180.0	14.0	215.0	250.0	28.0	31.5	8.5	1" 1/2 SAE - 3000	1" 1/2 BSPP	65.0	1" 1/4 SAE -3000	46.5	64.0	108.0	104.5	149.5	293.0	247.0	7	109.0	239.0
GR45 SMT16B AC28 B5 180-210	180.0	14.0	215.0	250.0	28.0	31.5	8.5	2" SAE - 3000	2" BSPP	85.0	1" 1/2 SAE -3000	51.5	63.5	122.5	106.4	190.1	341.5	289.5	7	123.5	271.5
GR45 SMT16B AC38 B5 180-210	230.0	15.0	265.0	300.0	38.0	42.0	10.5	2" SAE - 3000	2" BSPP	85.0	1" 1/2 SAE -3000	51.5	81.0	122.5	119.9	190.1	355.0	303.0	7	123.5	285.0
GR55 SMT16B AC28 B5 250-300-330- 380	180.0	14.0	215.0	250.0	28.0	31.5	8.5	2" 1/2 SAE - 3000	2" 1/2 BSPP	95.0	2" SAE - 3000	55.0	62.5	142.5	108.5	202.5	363.0	299.0	15.5	143.5	309.0
GR55 SMT16B AC38 B5 250-300-330- 380	230.0	15.0	265.0	300.0	38.0	42.0	10.5	2" 1/2 SAE - 3000	2" 1/2 BSPP	95.0	2" SAE - 3000	55.0	82.5	142.5	128.5	202.5	383.0	319.0	15.5	143.5	329.0
GR60 SMT16B AC28 B5 440-500	180.0	14.0	215.0	250.0	28.0	31.5	8.5	3" SAE -3000	3" BSPP	105.0	2" 1/2 SAE - 3000	63.0	65.0	155.0	108.5	228.5	399.5	317.5	25	154.0	324.5
GR60 SMT16B AC38 B5 440-500	230.0	14.5	265.0	300.0	38.0	41.8	10.5	3" SAE -3000	3" BSPP	105.0	2" 1/2 SAE - 3000	63.0	83.0	155.0	128.5	228.5	419.5	337.5	25	154.0	344.5
GR70 SMT16B AC28 B5 600-660-800	180.0	14.0	215.0	250.0	28.0	31.5	8.5	3" 1/2 SAE - 3000	3" 1/2 BSPP	110.0	3" SAE - 3000	73.0	63.1	180.0	118.3	279.0	465.3	389.3	30	179.0	403.3
GR70 SMT AC38 B5 600-660-800	230.0	14.5	265.0	300.0	38.0	41.8	10.5	3" 1/2 SAE - 3000	3" 1/2 BSPP	110.0	3" SAE - 3000	73.0	87.3	180.0	139.5	279.0	486.5	410.5	30	179.0	424.5

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INDUSTRIAL

Lube services
Power hydraulics (presses, machine tools, working machines rolling mill, dumping equipment, elevators, variable pitch propellers, hydraulic winches)
Power unit & mini power packs
Hydraulic governors
Cooling, heating, recycling
Driving and filtering
Process technology and chemistry
Filtration applications
Chip conveyors
Hydro power (turbines & compressor lubrication power)
Paper & Pulp (lubrication & filtration)
Gear box lube and filtration system (high viscosity lube, air emulsion)



POWER GENERATION

Lube oil service
Control oil service
Sealing oil service for gas turbine
Fuel unloading station
Fuel transfer
Fuel feeding
Burner operations service
Filtration & cooling



MARINE

Off-line filtration
Off-line filtration cart and trolleys
Filtration & oil transfer
Fuel service
Lube oil circulation service
Lubricating liquids (machines, turbines, gear sets, motors)



OIL & GAS

Oil filtration & cooling
Oil and fuel oil lubrication
Oil rigs
Refineries (transport, meter and mix)
Off-shore platform
Petrochemical industry
Transfer service



Suction and drain configuration / Configurazioni aspiraz. e drenaggio

Suction and drain hole configuration available as per table below (orientations relative to pressure port).
Configurazioni di porte di aspirazione, mandata e drenaggio. Vedi tabella sotto.

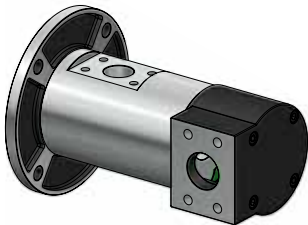
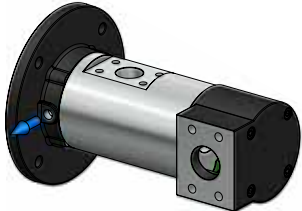
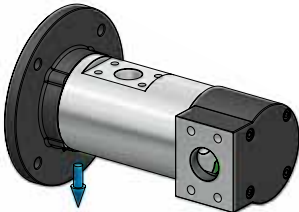
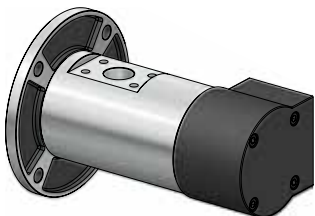
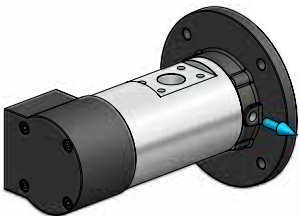
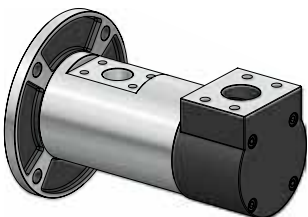
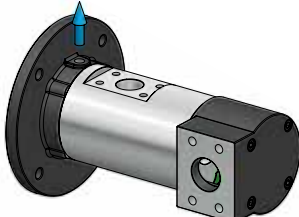
Standard configuration / Configurazioni standard

Standard configuration: T1 – D2

Configurazione standard: T1 – D2

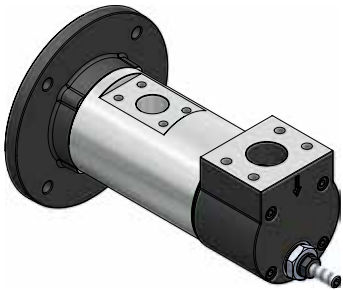
Standard configuration for pumps WITH RP VALVE: T4 – D2

Configurazione standard per pompa CON VALVOLA RP: T4 – D2

SUCTION CONFIGURATION CODES CODICI CONFIGURAZIONE ASPIRAZIONE	DRAIN CONFIGURATION CODES CODICI CONFIGURAZIONE DRENAGGIO
 T1	 D1
 T2	 D2
 T3	 D3
 T4	 D4

Settima recommends that in case of request of pump with RP valve (external variable regulation valve), it is necessary to choose very carefully the suction and drain configuration. Once the external valve is built on the pump it will be not possible any change of both configurations.

Settima raccomanda di scegliere attentamente la configurazione delle porte nel caso di pompa con valvola RP (valvola regolazione variabile esterna). La valvola RP impedisce di modificare l'orientamento delle porte una volta installata sulla pompa.



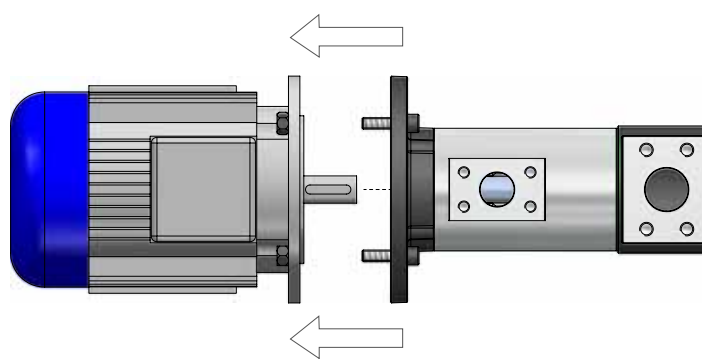
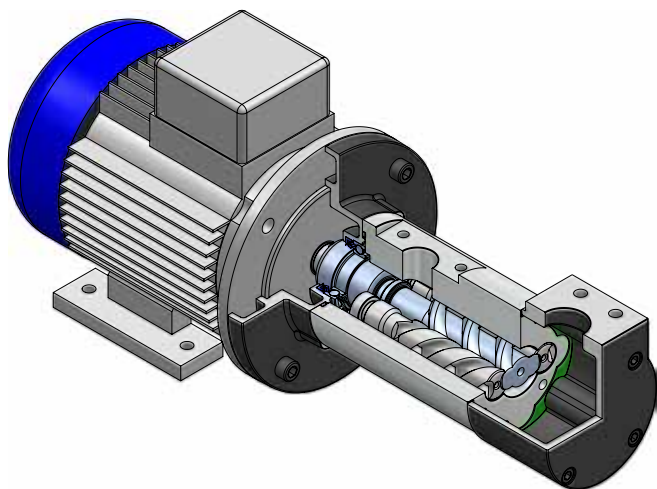
Motor pump selection / Selezione motore

Please check the table below to select the right motor.

Controllare la tabella per selezionare il motore adatto.

Size	Motor form/ Forma motore	56 AC9	63 AC11	71 AC14	80 AC19	90 AC24	100 AC28	112 AC28	132 AC38
GR 20	B14	✓	✓	✓	✓				
	B5		✓	✓	✓				
GR 25	B14			✓	✓				
	B5			✓	✓				
GR 32	B14				✓	✓			
	B5				✓	✓			
GR40	B14				✓	✓	✓	✓	
	B5				✓	✓	✓	✓	
GR45	B5				✓	✓	✓	✓	✓
GR55	B5						✓	✓	✓
GR60	B5						✓	✓	✓
GR70	B5						✓	✓	✓

All data reported by catalogue can change without any notice. *I dati presenti nel catalogo possono cambiare senza preavviso.*
 GR80, GR90, GR110 are not available with hollow shaft. *GR80, GR90, GR110 non sono disponibili con albero cavo.*



IEC standard motor

Ordering code table / Tabella codici di ordinazione

Pump type Tipo	Pump model Modello	Nominal flow Portata nominale ⁽¹⁾	High viscosity flag Alta viscosità	Shaft type Tipo albero	Hollow shaft flange Flangia albero cavo	Pump body Corpo pompa ⁽⁴⁾	Seals polymer (shaft, O-ring) Polimero guarnizioni (albero, anello di tenuta)	Screw treatment Trattamento viti	Seal type Tipo di tenuta	Suction configuration code Codice portata aspirazione	Drain configuration codes (hollow shaft only) Drenaggio (solo AC)	Pressure relief valve Valvola di sicurezza	Suction flange Flangia d'aspirazione ⁽⁷⁾	Rotation Rotazione	Bearing type Tipo cuscinetto
GR20	SMT16B dry esterna	8L, 12L, 15L, 20L	Standard up to/ fino a 100 cSt (none)	Standard normal shaft & flange type albero maschio e flangia (none)	B5 B14 (hollow shaft only) (solo AC)	Standard aluminium alluminio (none)	Standard NBR (none)	Standard steel main screw cast iron idler screws vite centrale in acciaio viti laterali in ghisa (none)	Standard Lip seal (none)	Standard T1 (none)	Standard D2 (none)	Standard No pressure relief valve Nessuna valvola di sicurezza (none)	Standard radial radiale (none)	Standard Clockwise destra (none)	Standard (none)
GR25		25L, 30L													
GR32		35L, 45L, 55L, 75L													
GR40		100L, 125L, 150L													
GR45	SMT16B submersible sommersa	180L, 210L	Optional S1 ⁽²⁾ from/da 100 cSt to/a 250 cSt	Optional hollow shaft type ⁽³⁾ Albero cavo ⁽³⁾	Optional shaft only) (solo AC)	Optional aluminium ghisa A carbon steel acciaio	Optional V FKM E EPDM	Optional HA core hardened steel screws viti in acciaio temprato	Optional TM ⁽⁵⁾ mechanical seal for oil	Optional T1 (none)	Optional D1 D3 D4	Optional RF1 5 bar security sicurezza 5 bar	Optional AXS axial SAE assiale SAE	Optional Clockwise destra (none)	Optional (none)
GR55		250L, 300L, 330L, 380L													
GR60		440L, 500L													
GR70		600L, 660L, 800L													
GR80	SMT16B submersible sommersa	1.000L, 1.200L	Optional S2 ⁽²⁾ from/da 250 cSt to/a 500 cSt	Optional shaft type ⁽³⁾ Albero cavo ⁽³⁾	Optional shaft only) (solo AC)	Optional cast iron ghisa A carbon steel acciaio	Optional V FKM E EPDM	Optional HA core hardened steel screws viti in acciaio temprato	Optional TMZ ⁽⁵⁾ mechanical seal for fuel oil	Optional T2 T3 T4	Optional D1 D3 D4	Optional RF2 10 bar security sicurezza 10 bar	Optional AX axial BSPP assiale BSPP	Optional SX counter clockwise sinistra	Optional CS encapsulated ball bearing cuscinetto schermato
GR90S		1.000L, 1.200L													
GR110		1.220L, 1.500L, 1.700L, 2.000L, 2.200L													
GR110		2.300L, 2.500L, 2.800L, 3.200L													

⁽¹⁾ At 3.000 RPM. A 3.000 RPM

⁽²⁾ This option may reduce the efficiency of the pump. Questa opzione potrebbe ridurre l'efficienza della pompa.

⁽³⁾ To request the right hollow shaft, please, check chapter "Motor pump selection" at page 14. Per richiedere il giusto tipo di albero cavo, si prega di vedere il capitolo "Selezione motore" a pagina 14.

⁽⁴⁾ Please contact Settima for different materials and treatments. Contattare Settima per differenti materiali e trattamenti.

⁽⁵⁾ Option TM is not available for version AC (hollow shaft) and is not possible with aluminium body. L'opzione TM non è disponibile per i modelli AC (albero cavo) né con corpo in alluminio.

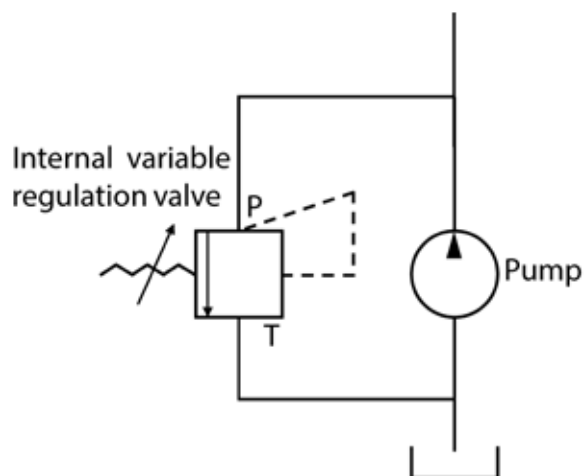
⁽⁶⁾ RP valve is available only for SMT16B models with radial suction flange. Valvola RP disponibile solo per modelli SMT16B con flangia d'aspirazione radiale.

⁽⁷⁾ Option not available for model SMT16B. Opzione non disponibile per modelli SMT16B.

RP Pressure relief valve / Valvola di sicurezza RP

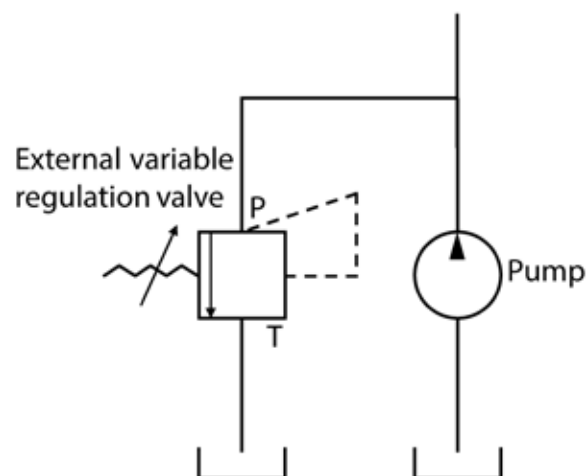
Internal bypass variable regulation valve / Valvola a regolazione variabile con bypass interno

Available for models / Disponibile per i modelli GR20, GR25, GR32, GR40, GR45, GR55, GR60, GR70



External bypass variable regulation valve / Valvola a regolazione variabile con bypass esterno

Available for models / Disponibile per i modelli GR80, GR90S, GR110



Samples application summary / Esempi possibili per applicazioni

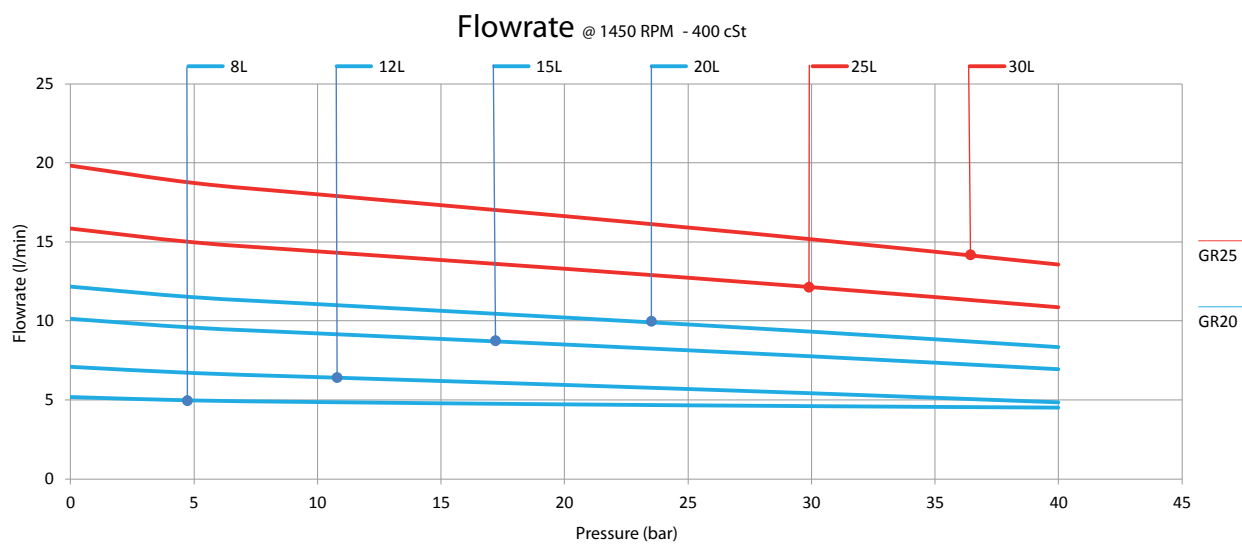
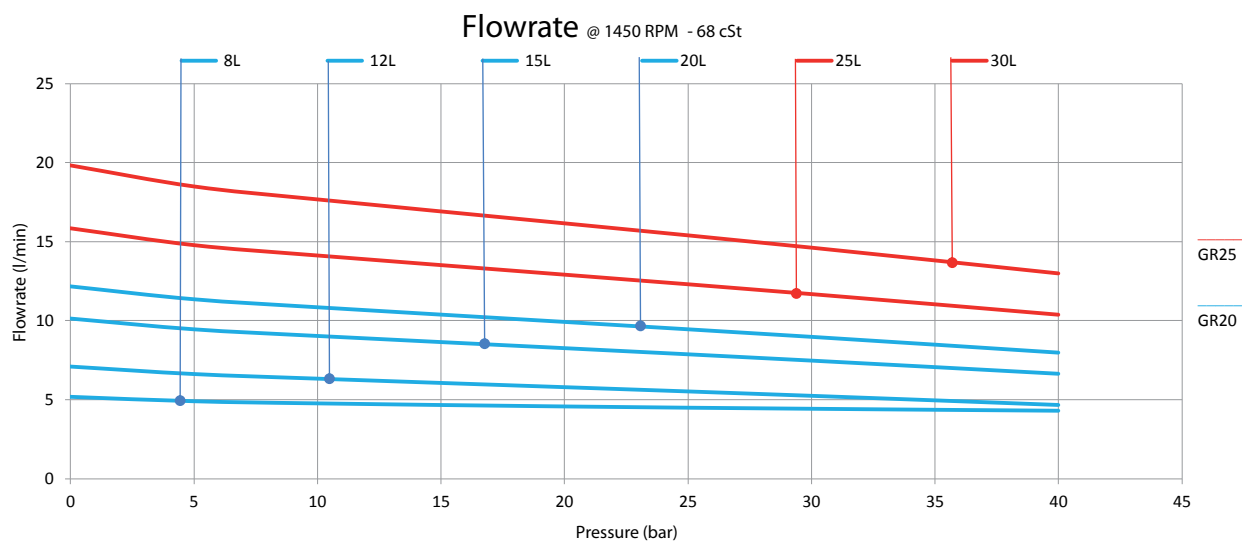
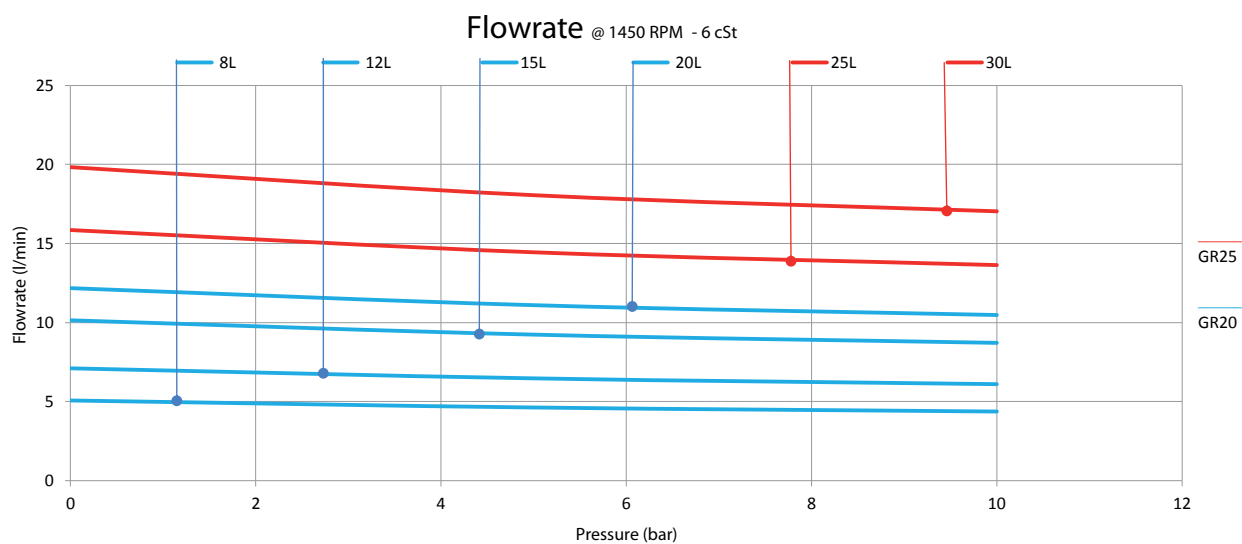
Low pressure ⁽¹⁾ fluid applications <i>Applicazioni fluidi a bassa pressione ⁽¹⁾</i>	High viscosity configuration <i>Configurazione per elevate viscosità</i>	Body material <i>Materiale corpo</i>	Screw material <i>Materiale viti</i>	Seals <i>Tenute</i>	Bearing type <i>Tipo cuscinetto</i>
Diesel fuel, marine distillate fuel, marine residual fuel, low viscosity fuel oil <i>Diesel, distillati marini, residui, fuel oil a bassa viscosità</i>		G cast iron ghisa	HA Core hardened steel screws viti in acciaio temprato	TMZ Mechanical seal for fuel oil	*
Heavy fuel oil transfer <i>Trasferimento di olio combustibile</i>		G cast iron ghisa	HA Core hardened steel screws viti in acciaio temprato	TMZ Mechanical seal for fuel oil	*
Lube services high viscosity <i>Lubrificazione ad alta viscosità</i>	Standard up to/fino a 100 cSt (none) S1 from/da 100 cSt to/a 250 cSt S2 from/da 250 cSt to/a 500 cSt S3 from/da 500 cSt to/a 800 cSt S4 over/oltre 800 cSt	*	*	*/TM Mechanical seal for oil	*
Water glycolic emulsion (low % of water ⁽¹⁾) <i>Emulsioni acqua-glicole (bassa % di acqua ⁽¹⁾)</i>		G cast iron ghisa	HA Core hardened steel screws viti in acciaio temprato	TMK Mechanical seal for water and glycolic and coolant fluids	CS encapsulated ball bearing cuscinetto schermato

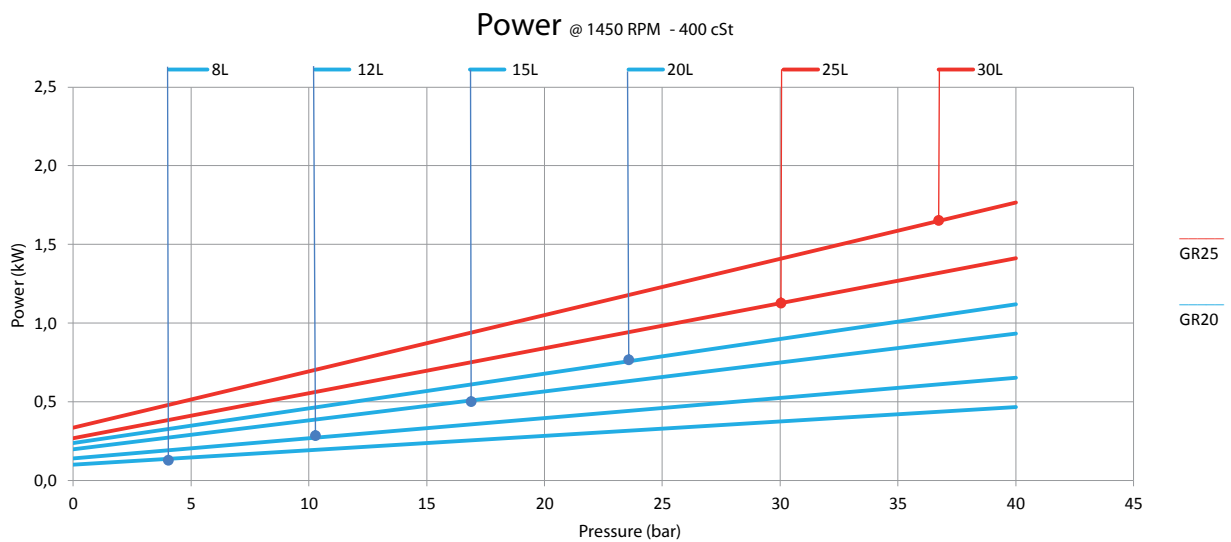
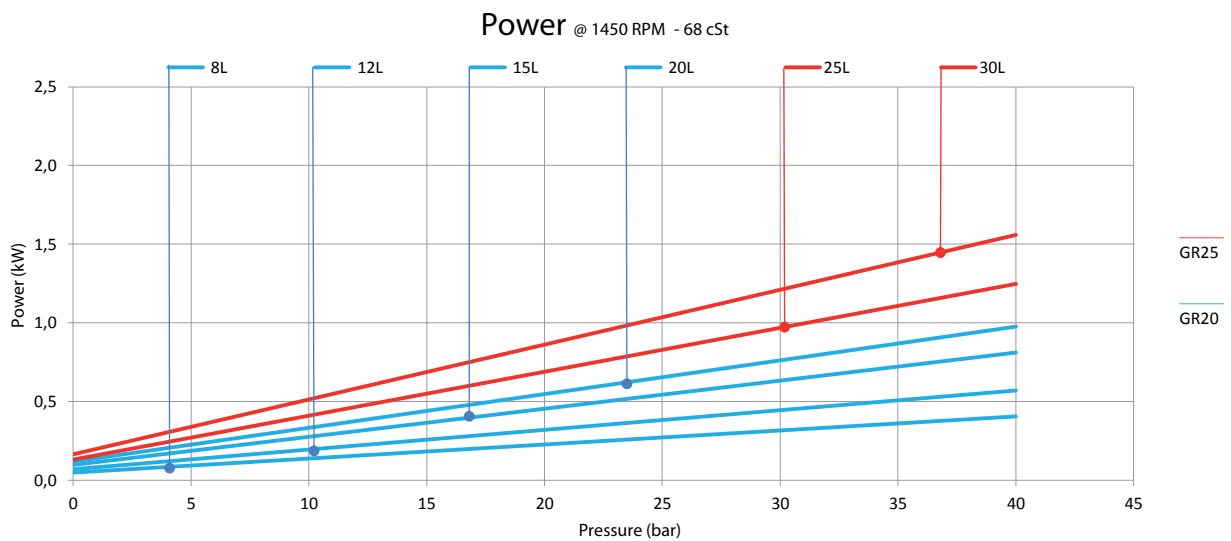
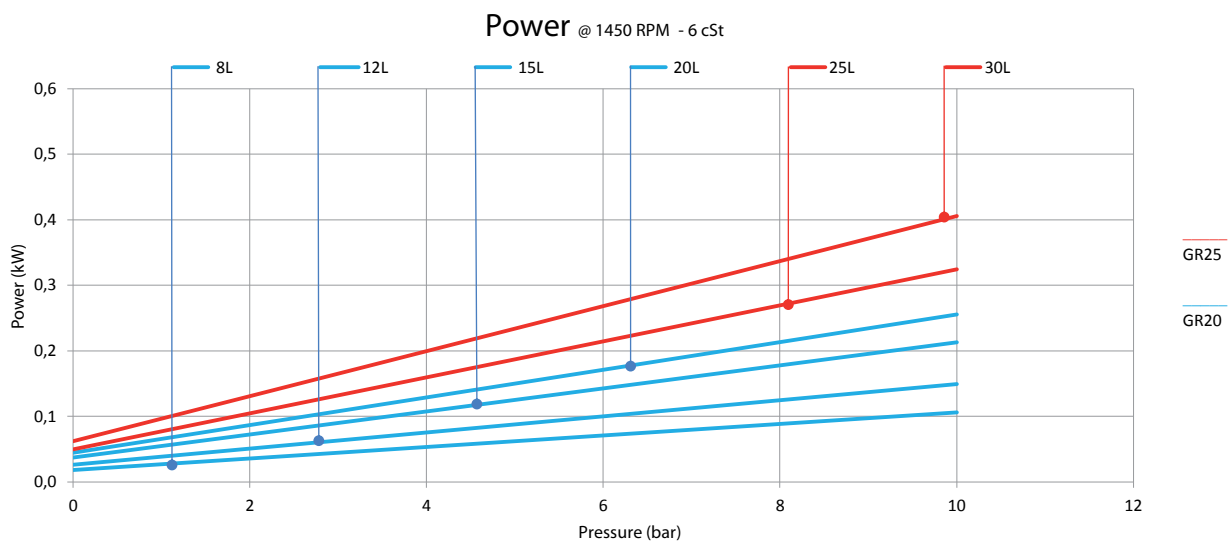
All data reported by catalogue can change without any notice. *I dati presenti nel catalogo possono cambiare senza preavviso.*

⁽¹⁾ Contact Settima for high pressure, speed and fluid temperature applications. *Contattare Settima per applicazioni ad alta pressione, velocità e temperatura fluido.*

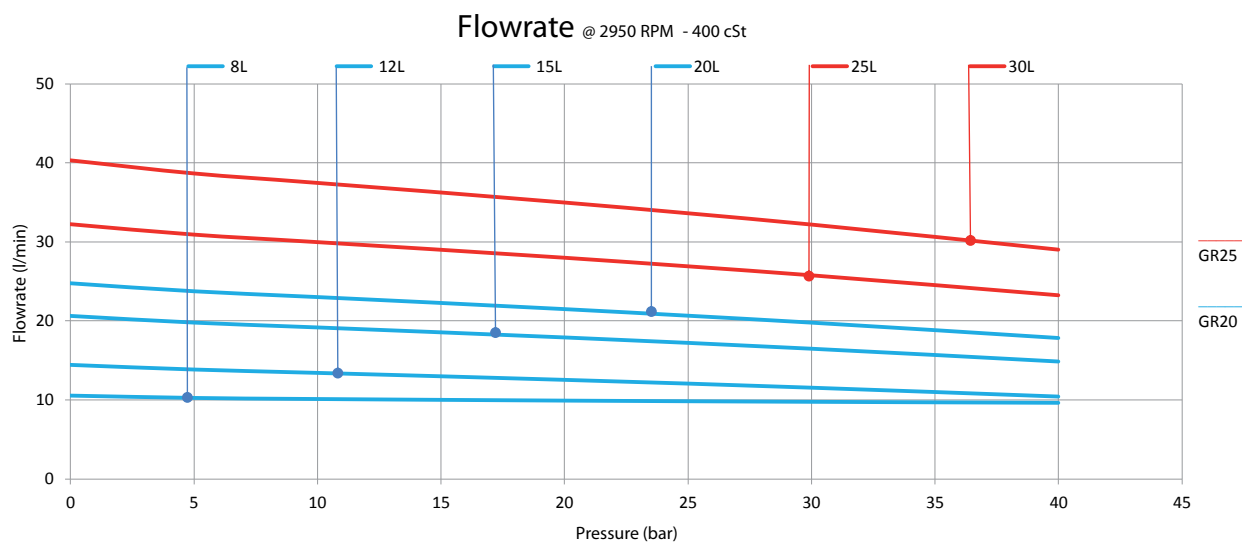
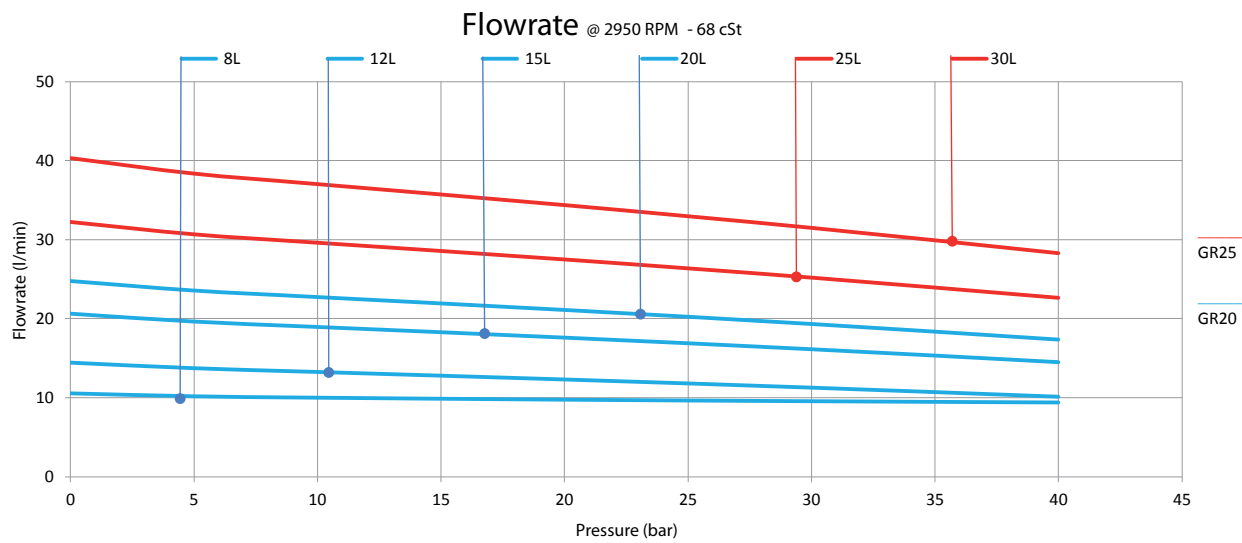
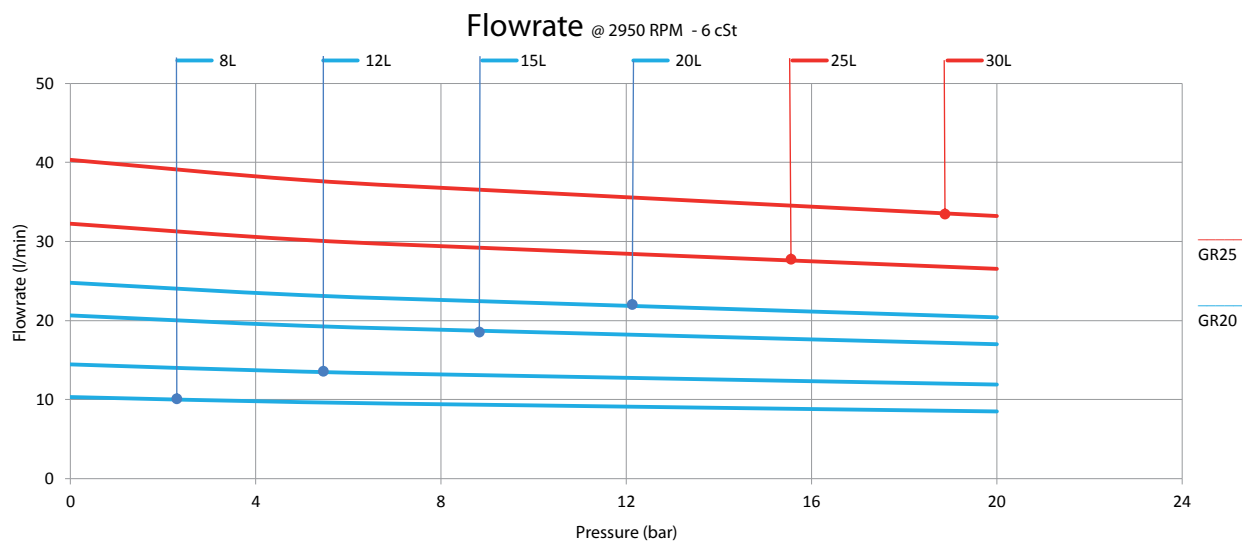
*Standard configuration and material. *Configurazione e materiali standard.*

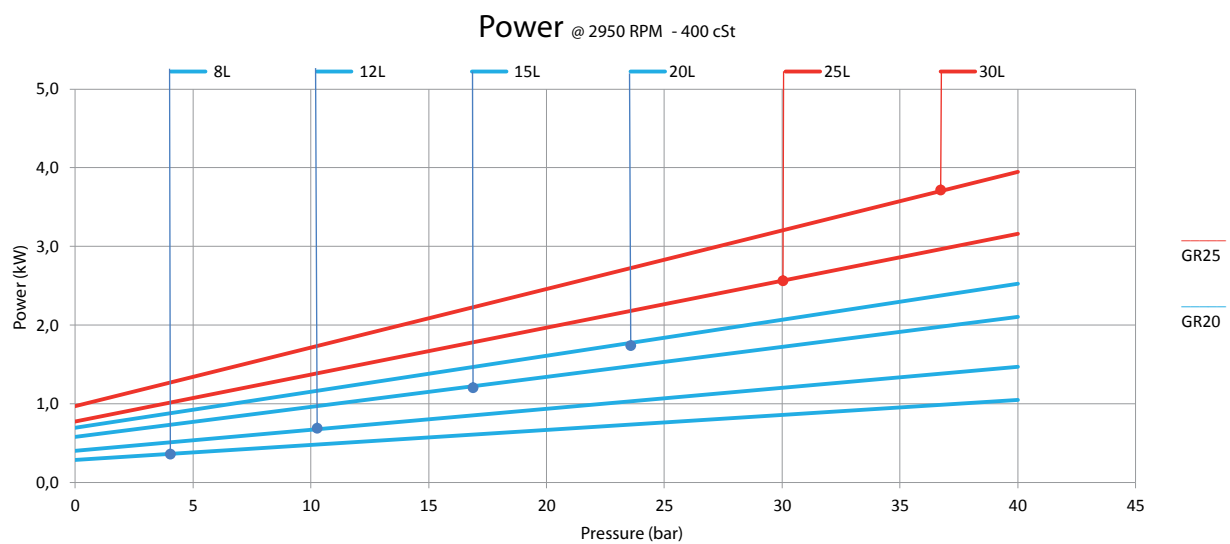
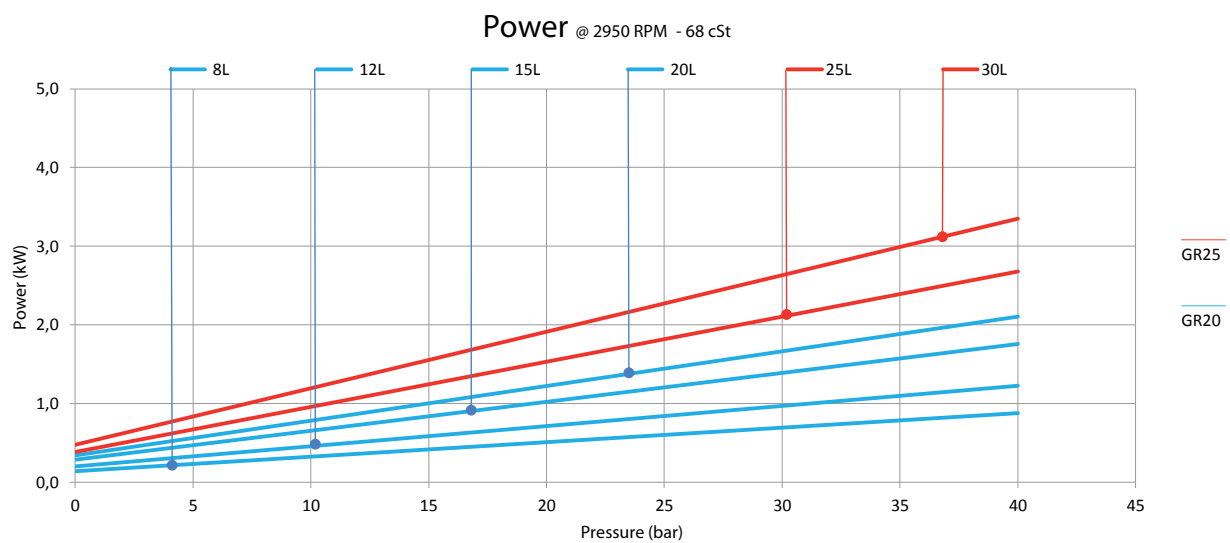
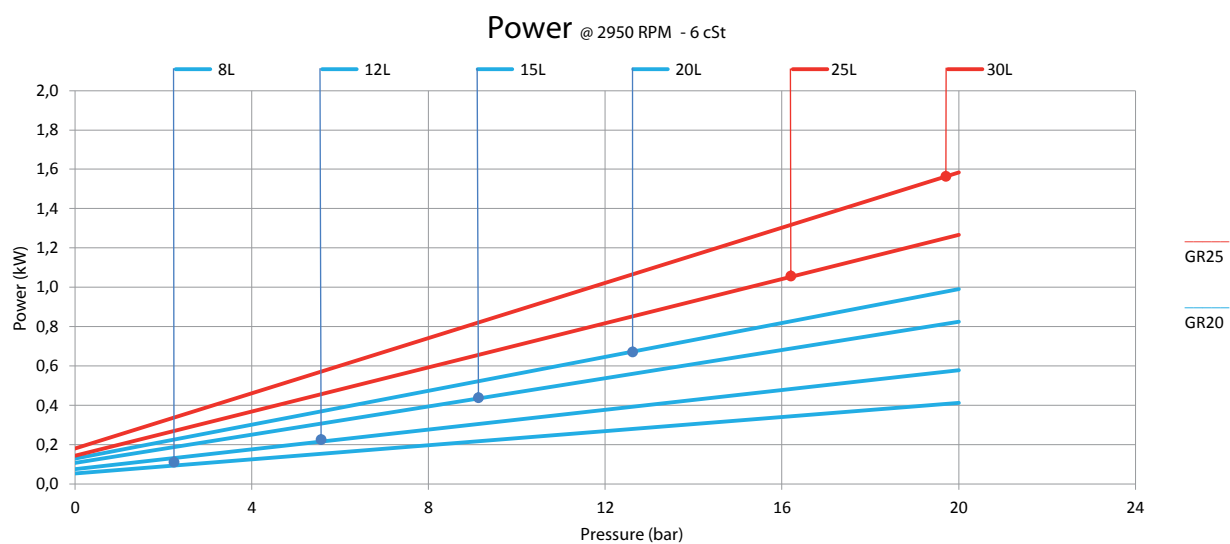
Performances @ 1500 - GR 20-25



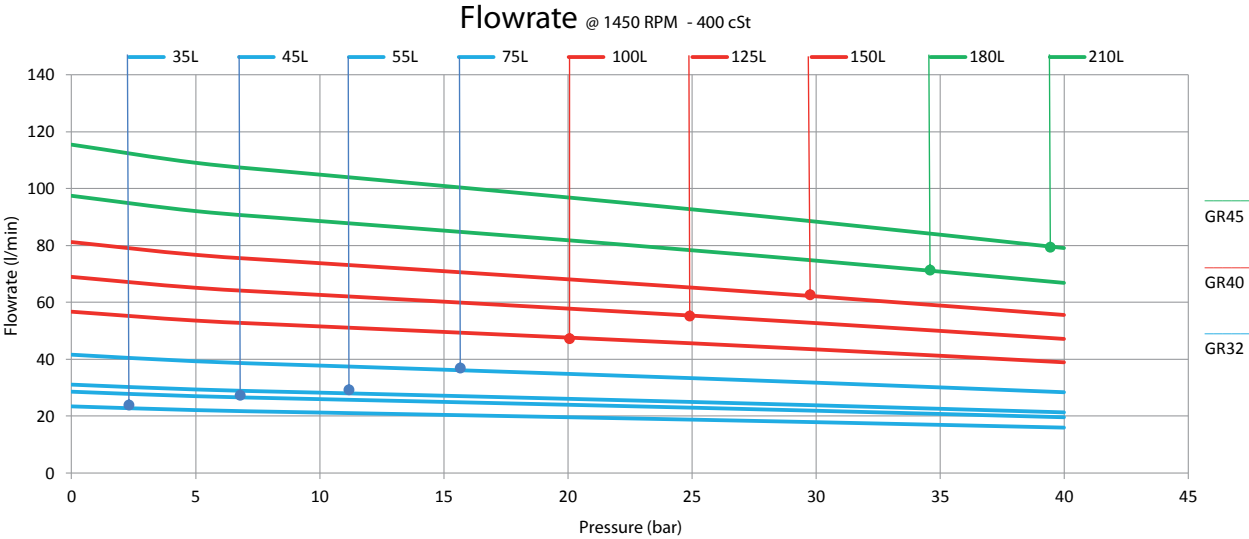
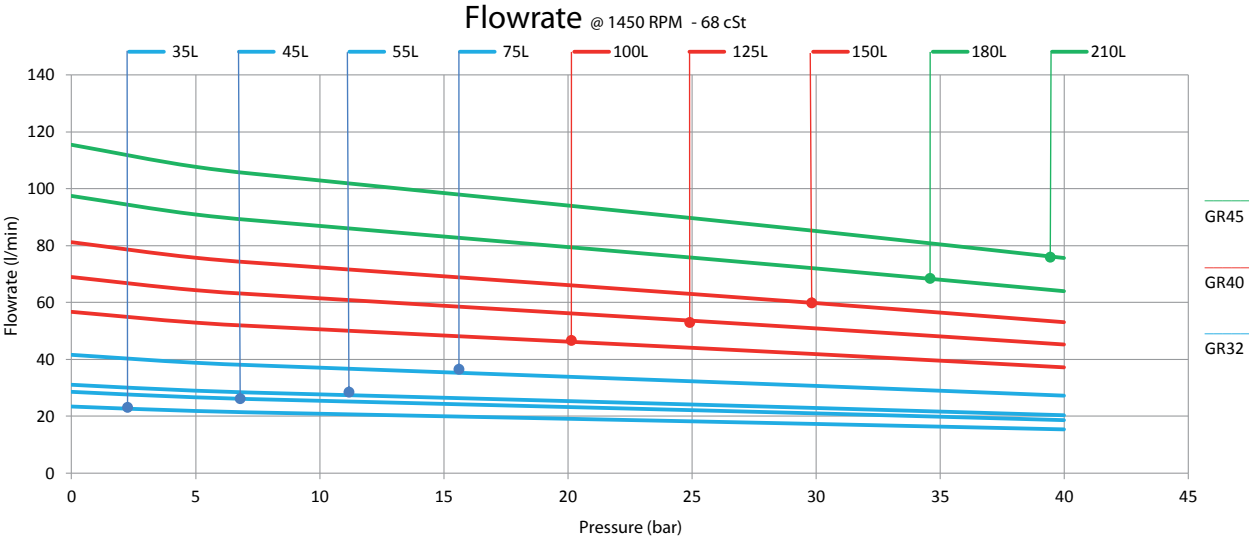
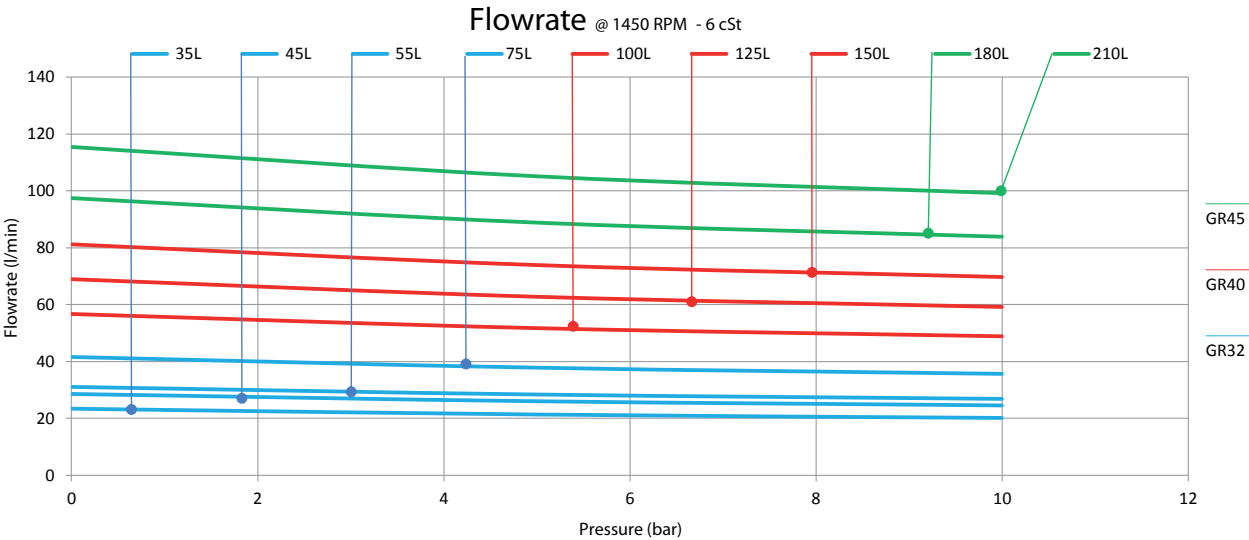


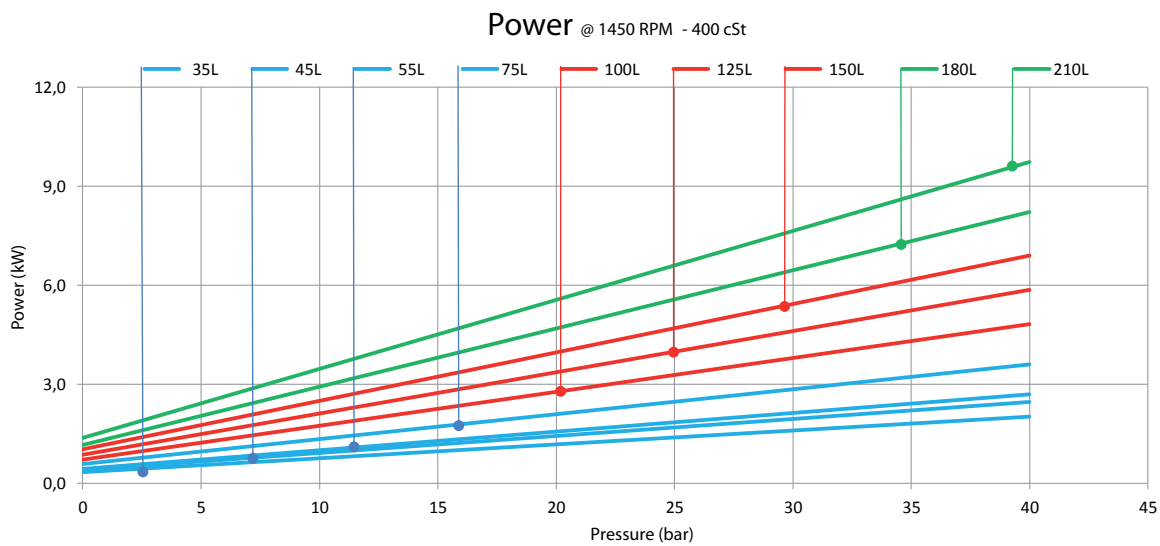
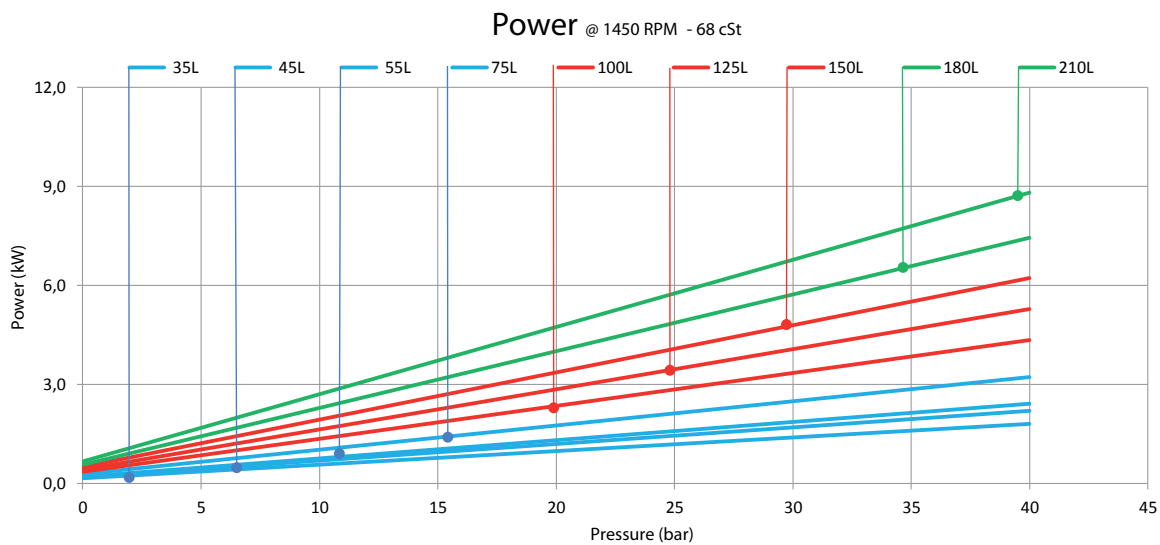
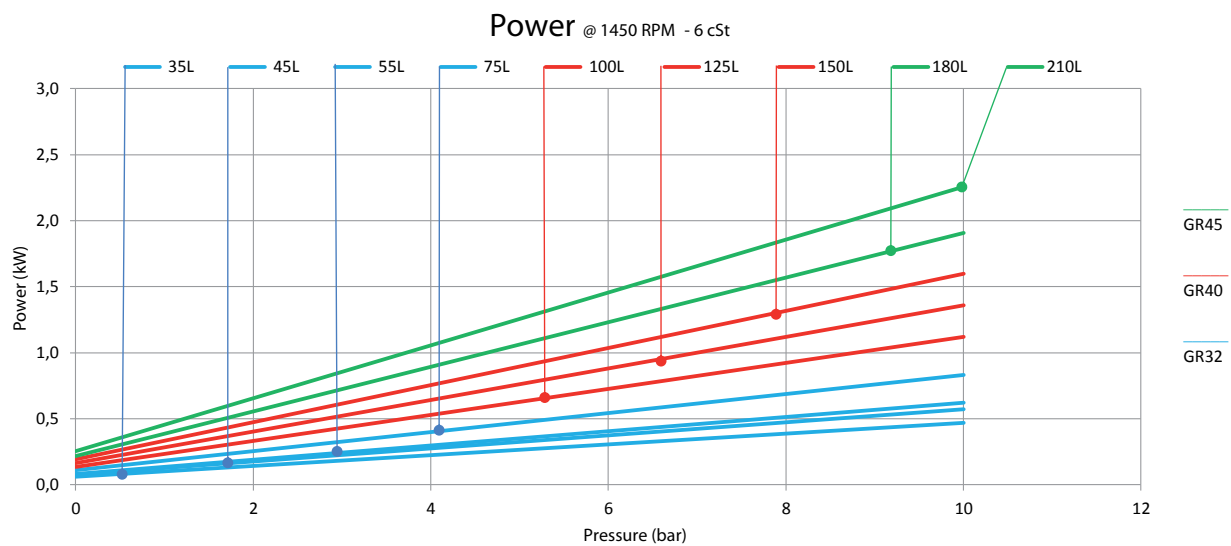
Performances @ 3000 - GR 20-25



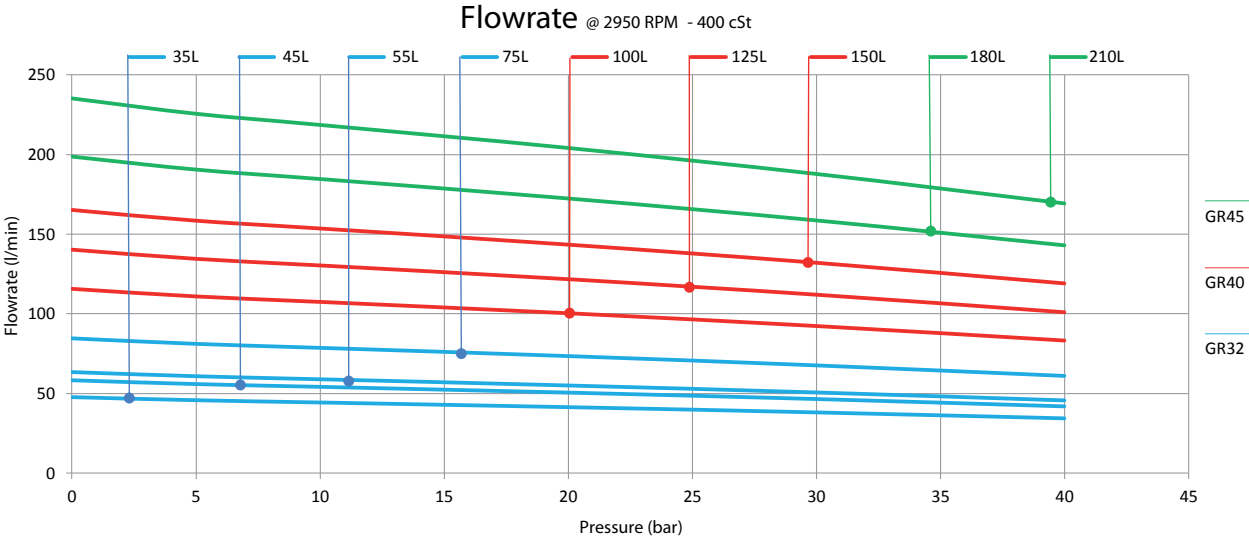
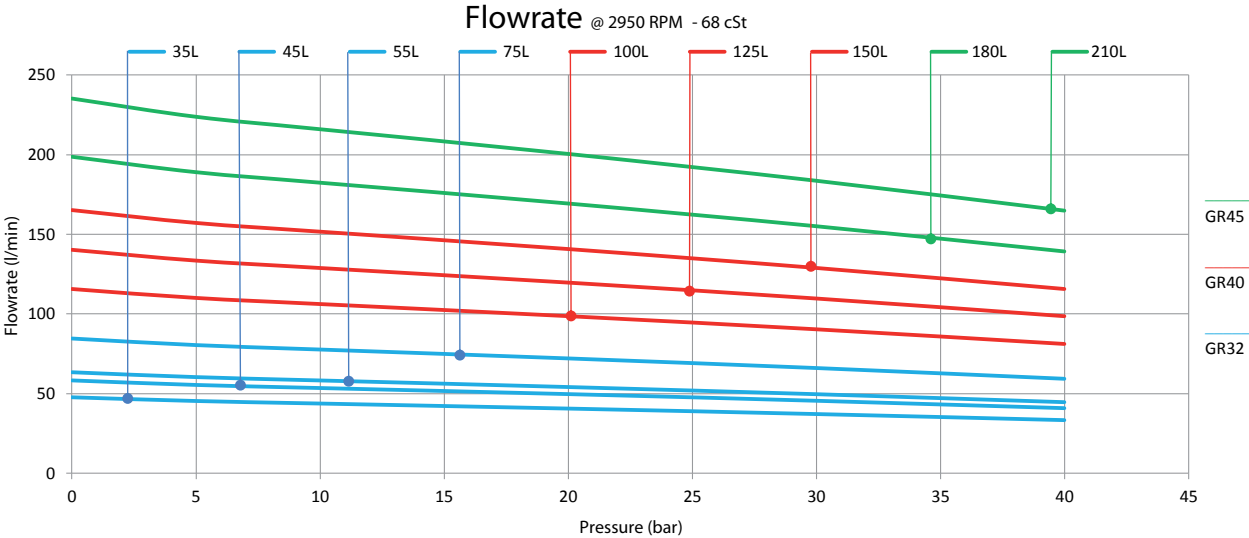
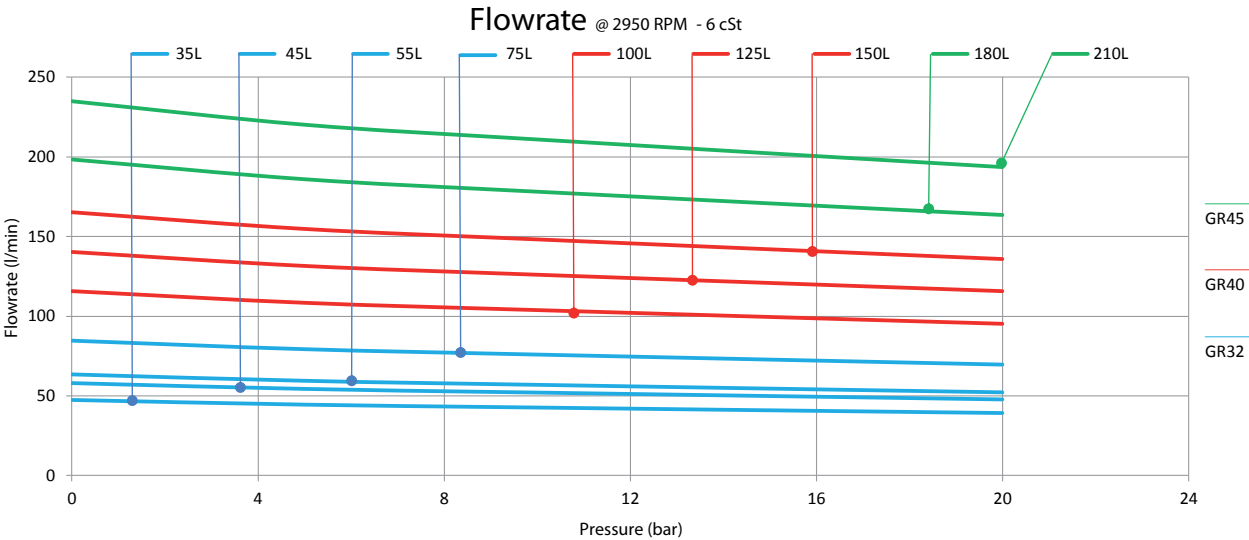


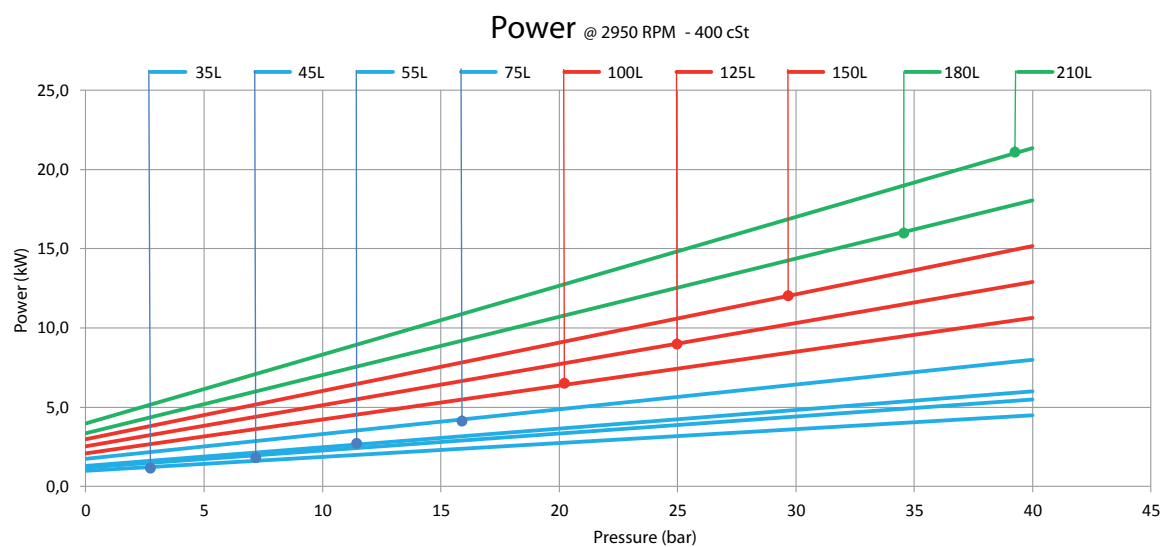
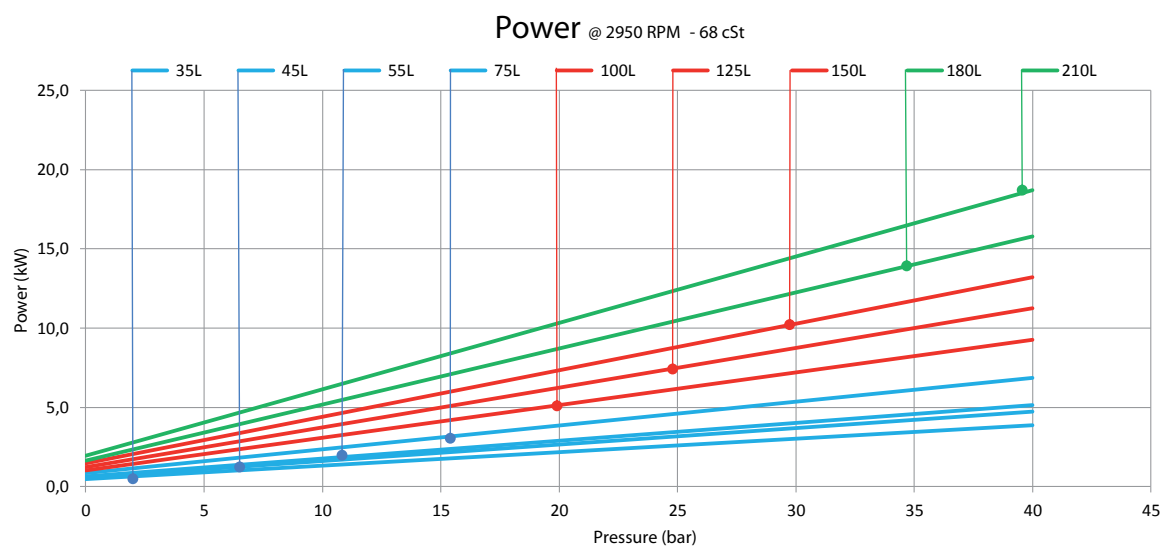
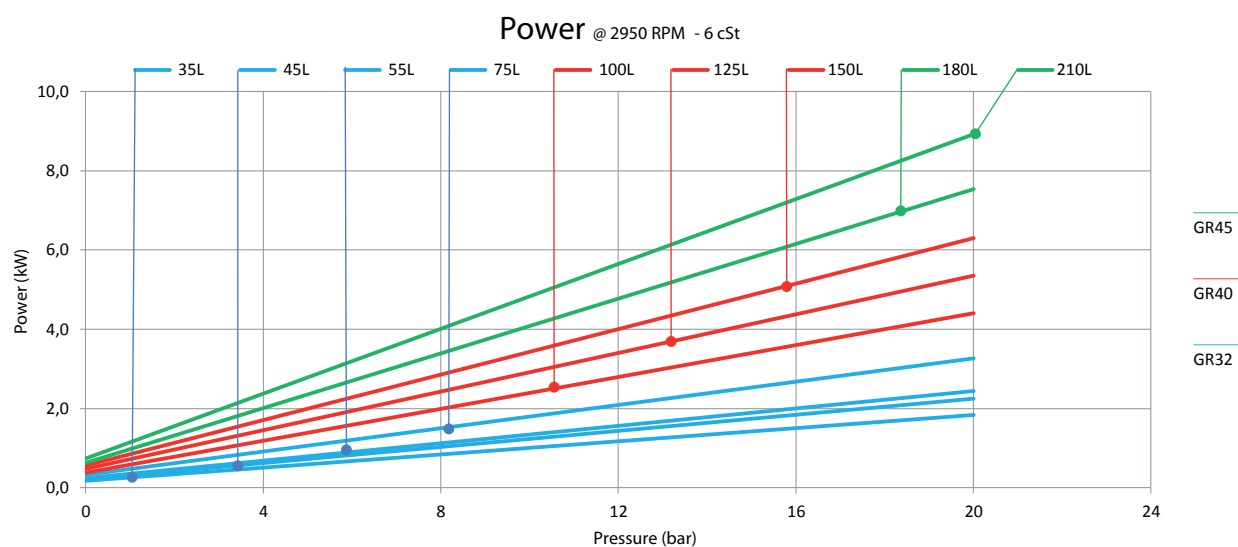
Performances @ 1500 - GR 32-40-45



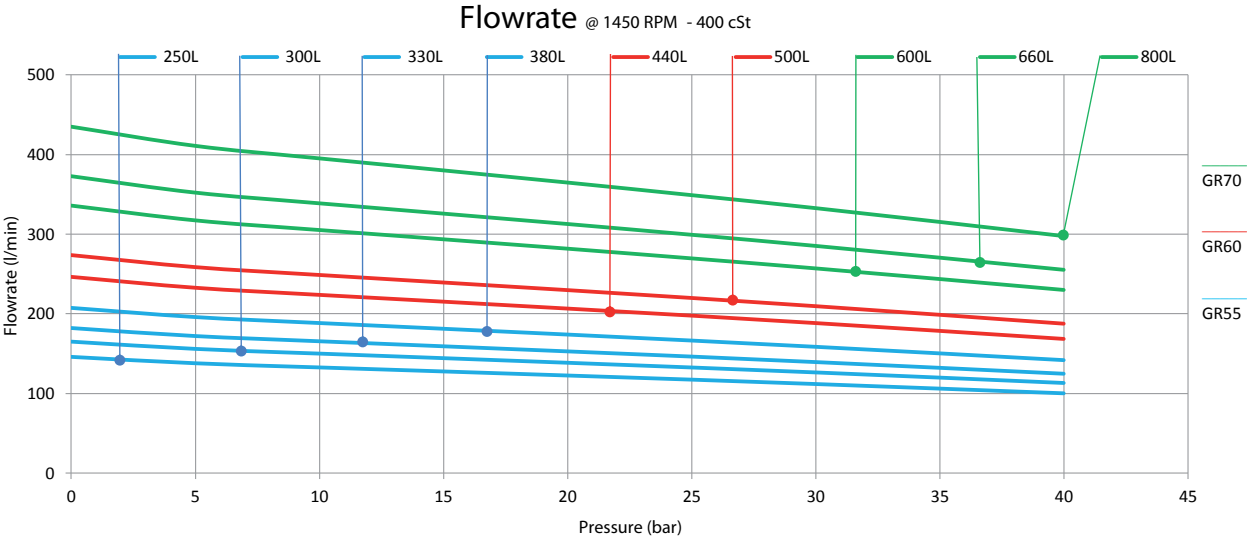
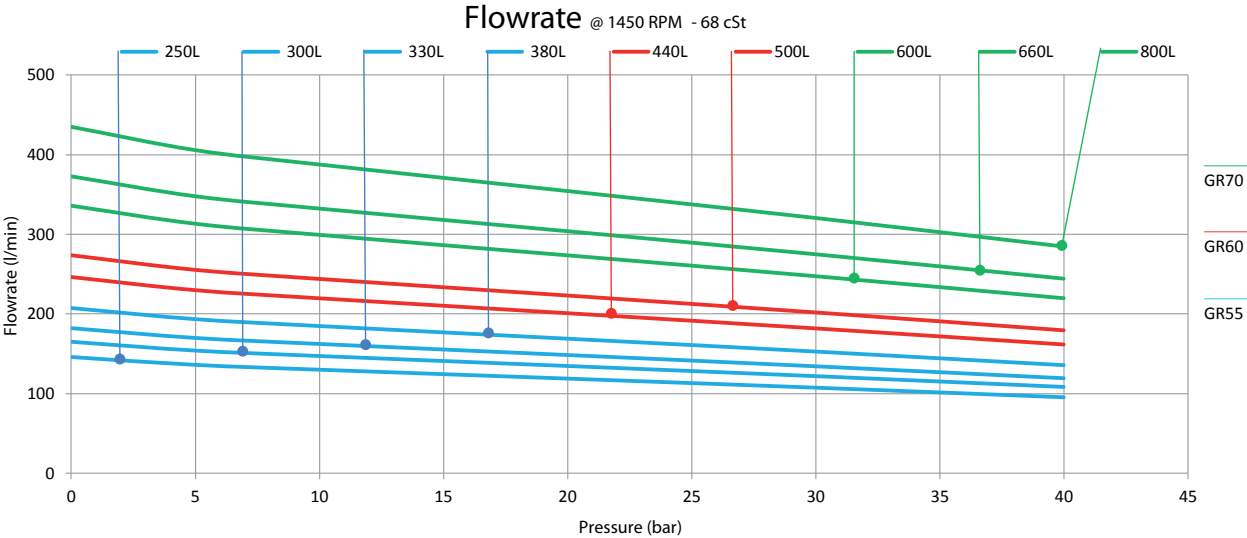
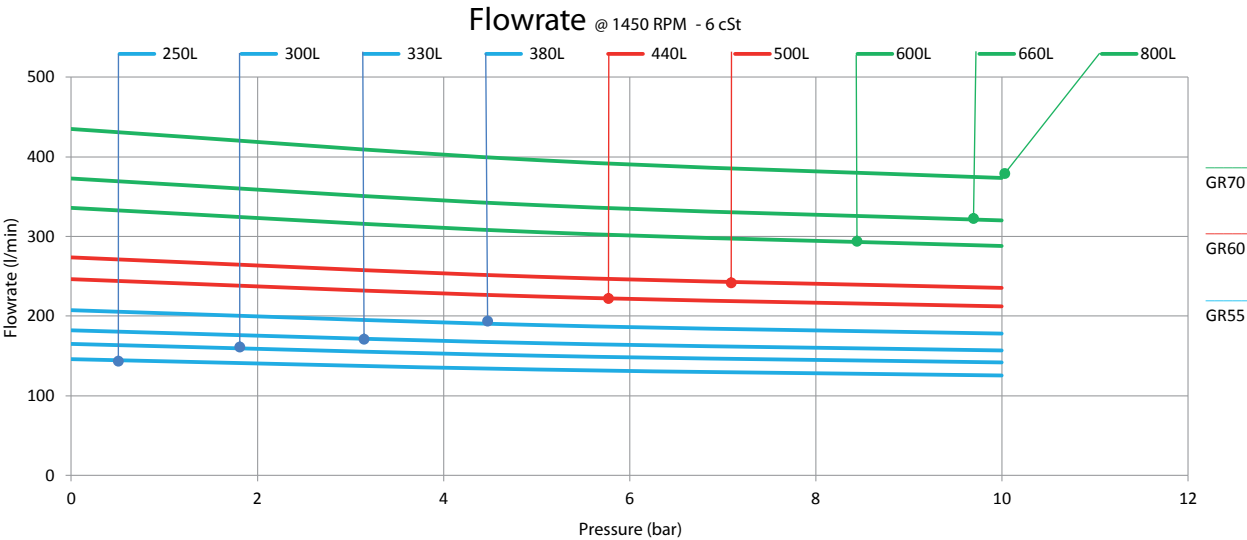


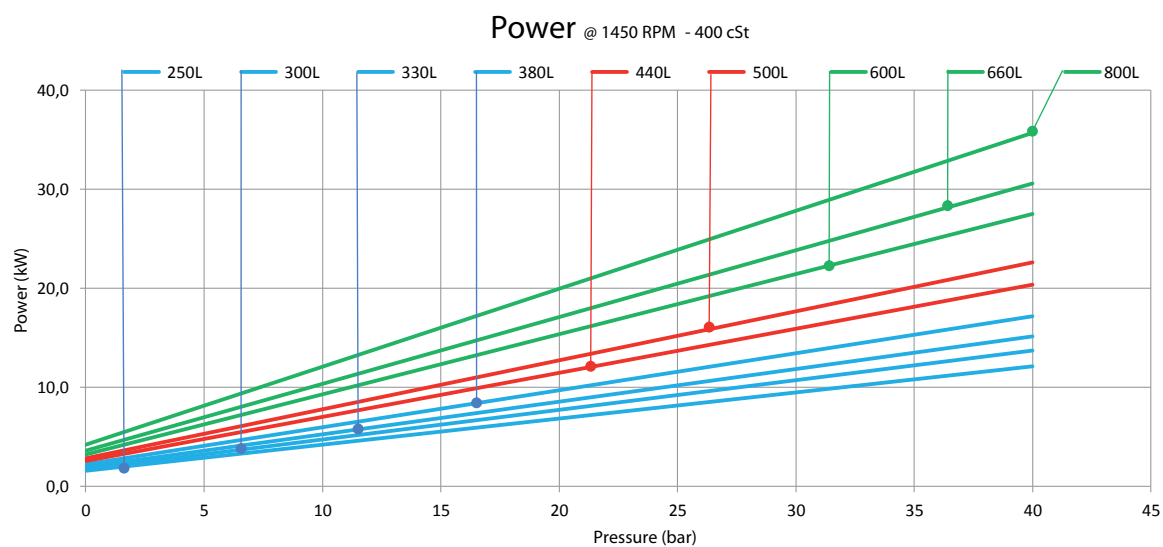
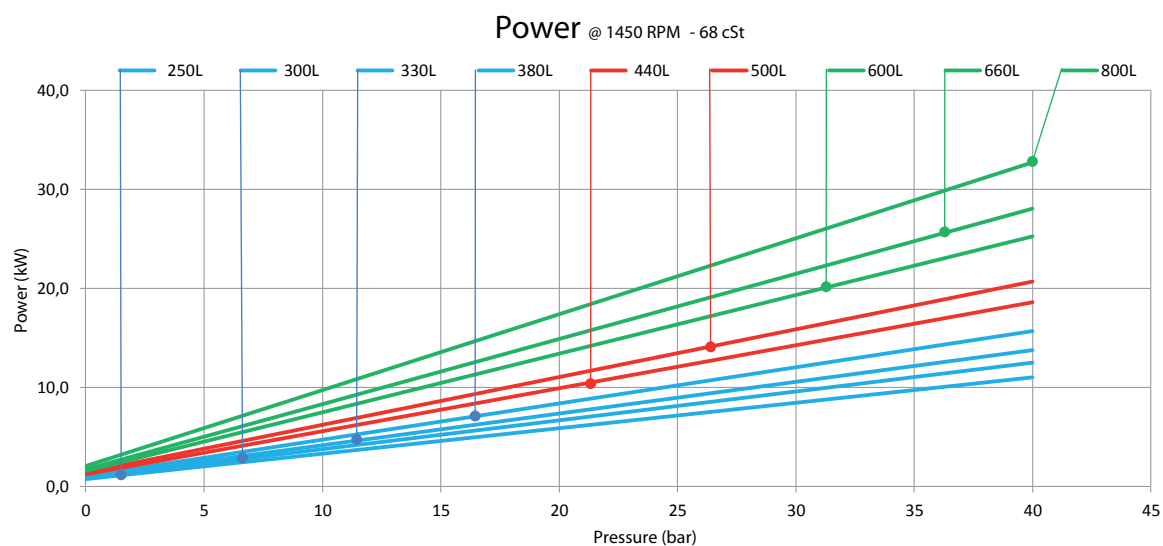
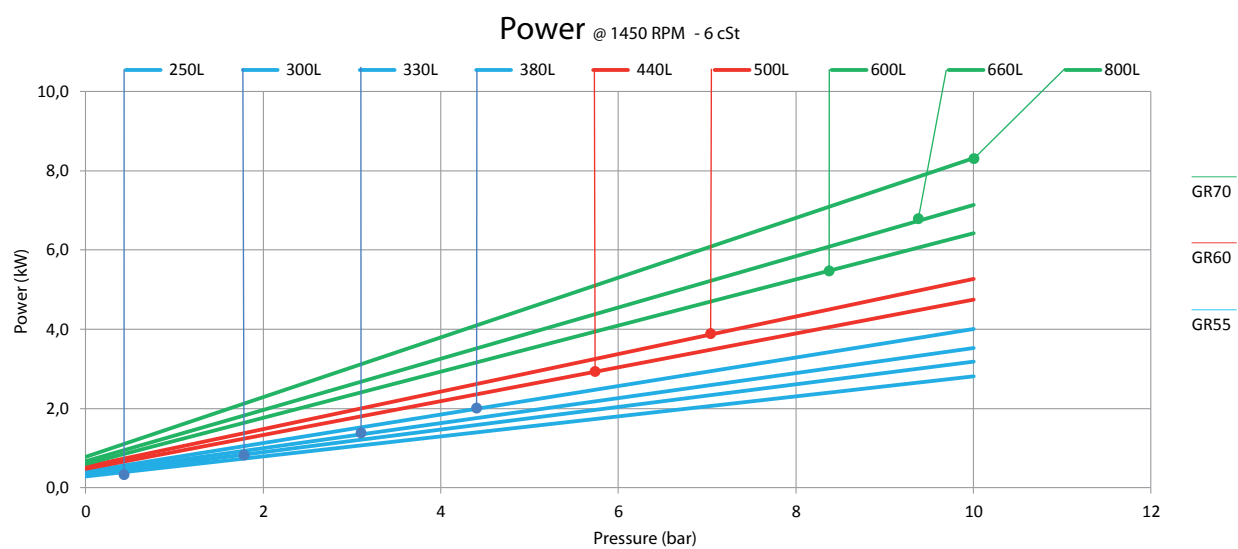
Performances @ 3000 - GR 32-40-45



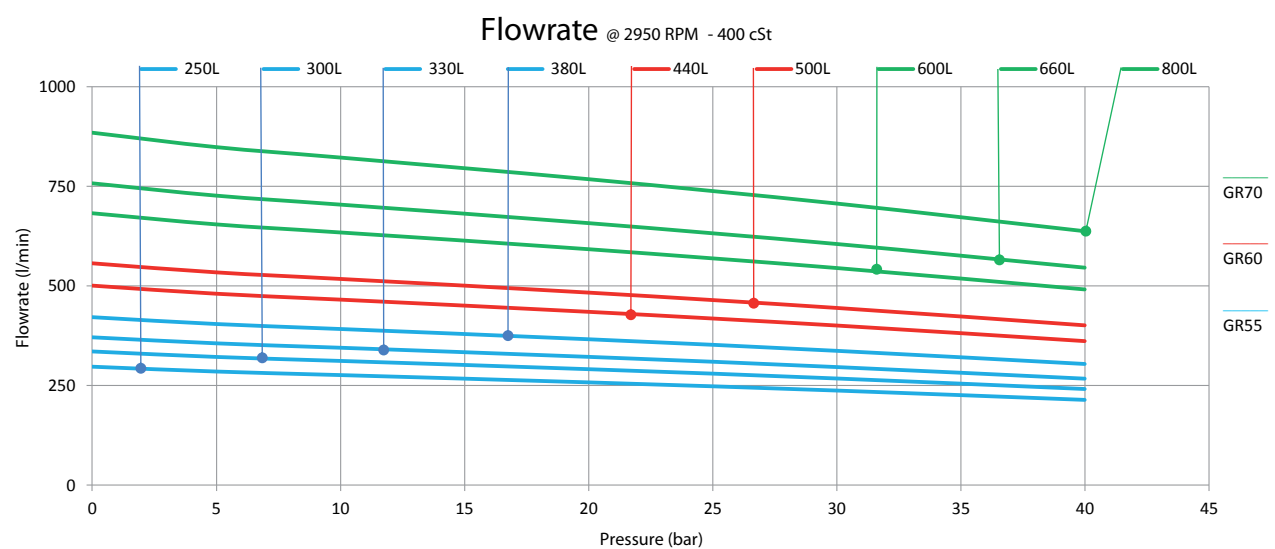
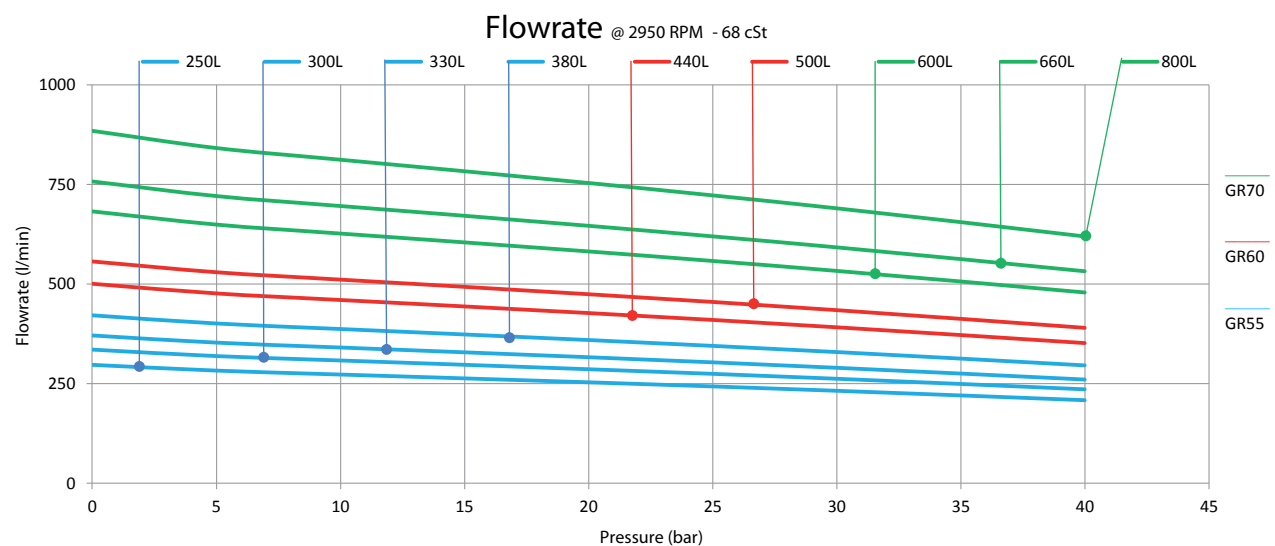
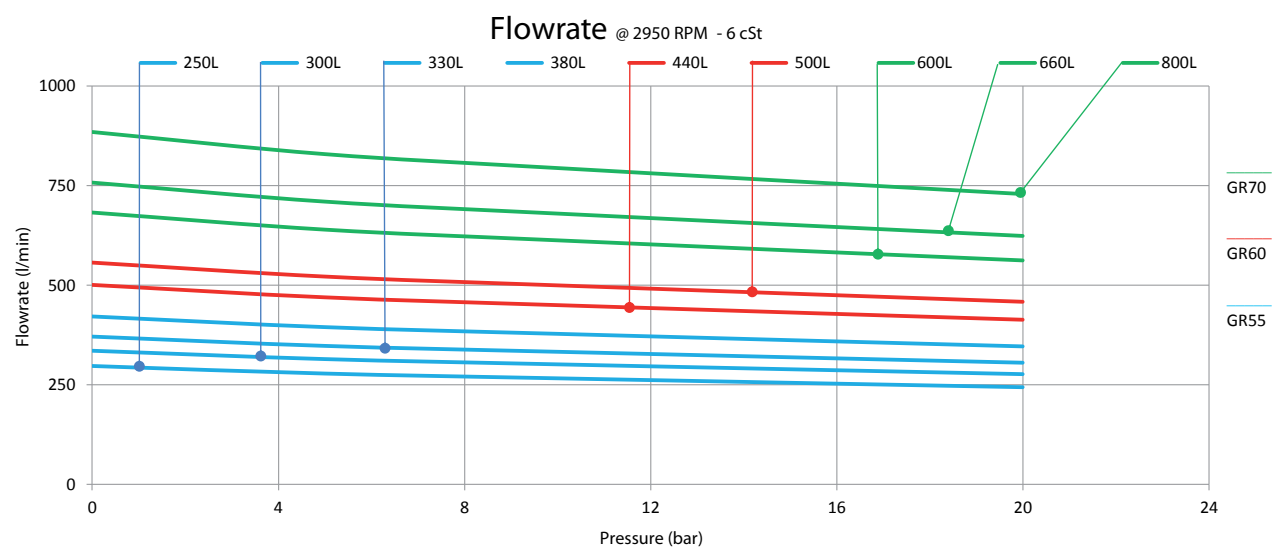


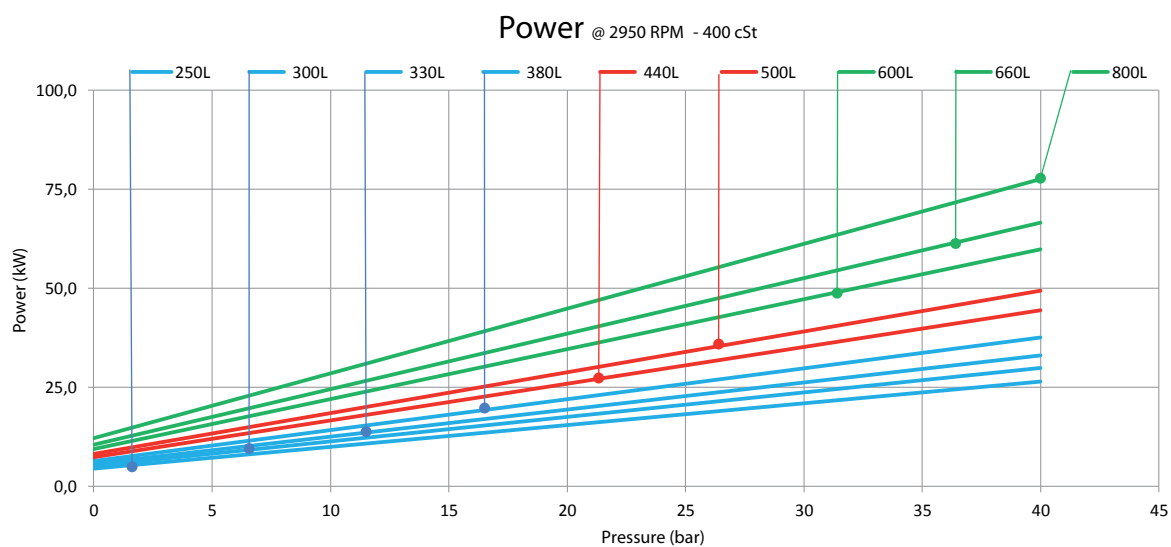
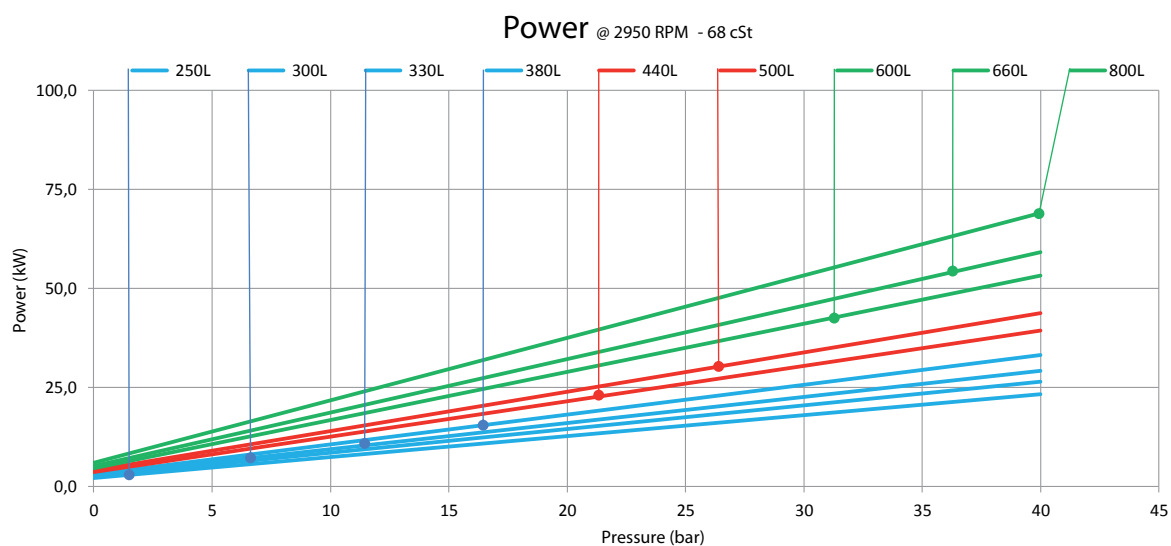
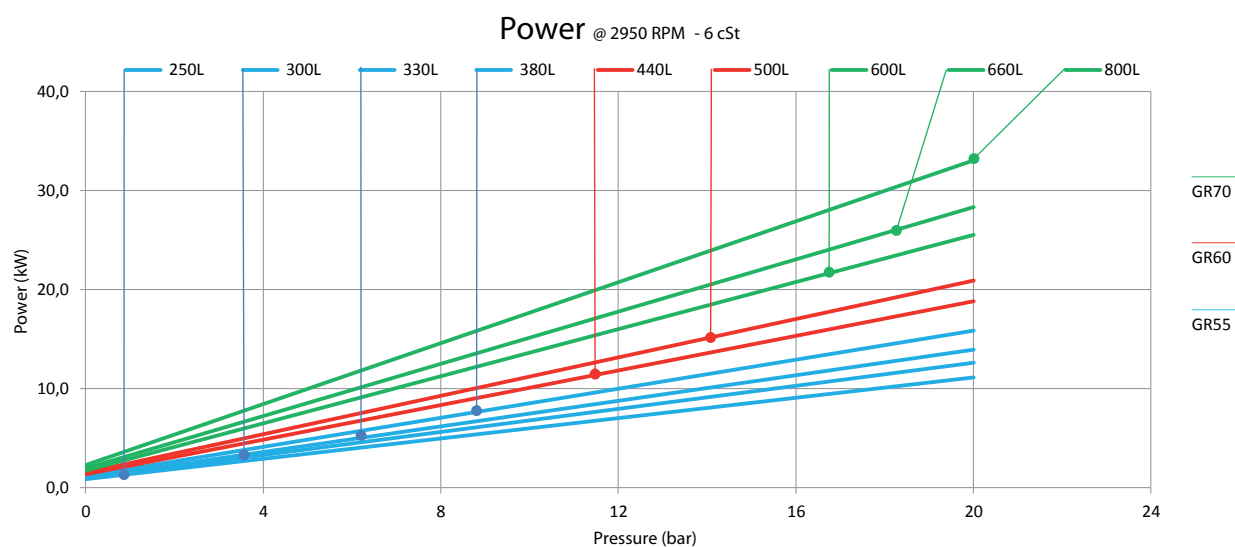
Performances @ 1500 - GR 55-60-70



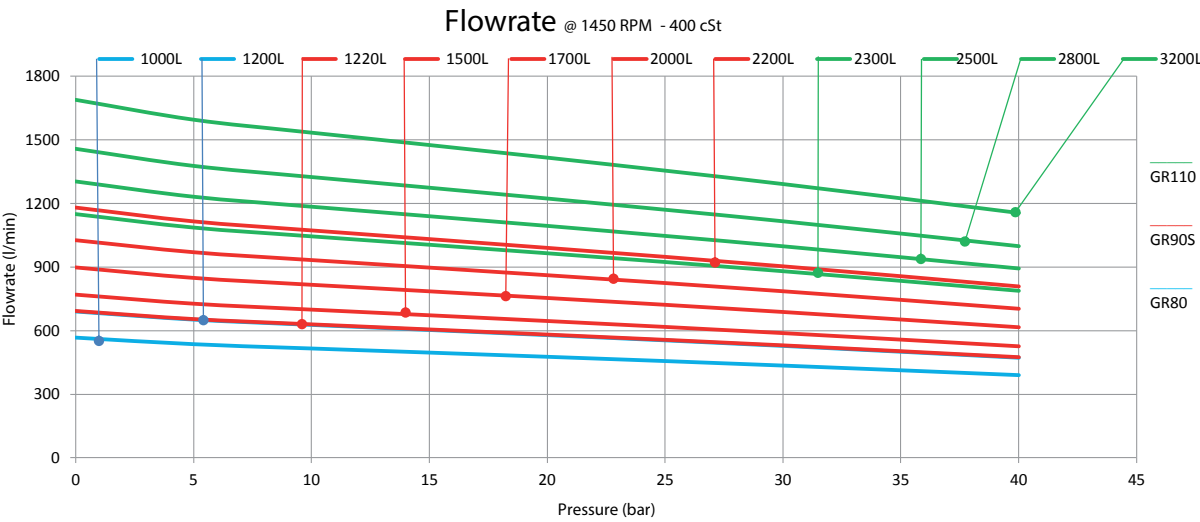
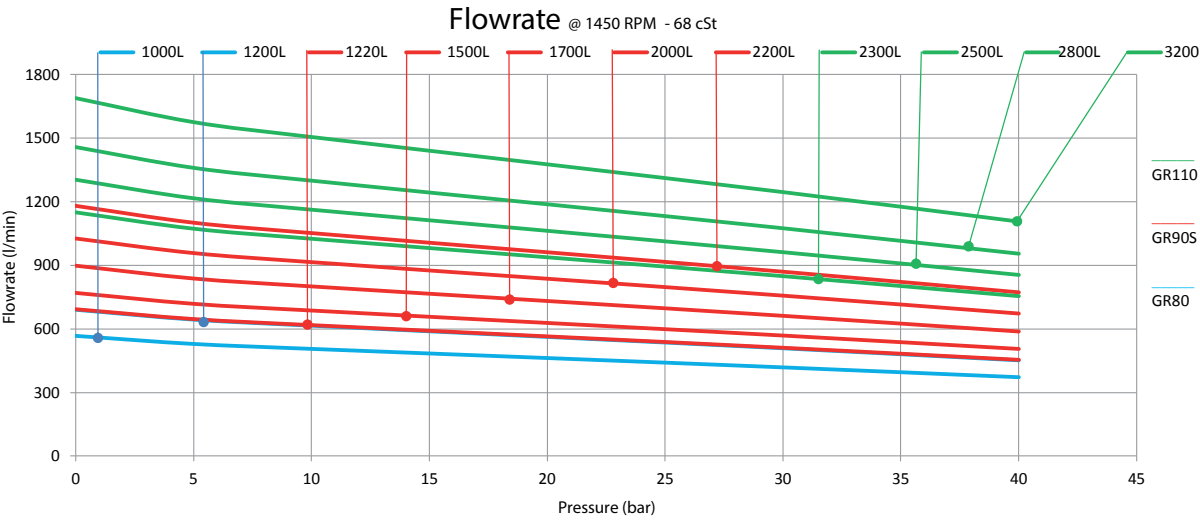
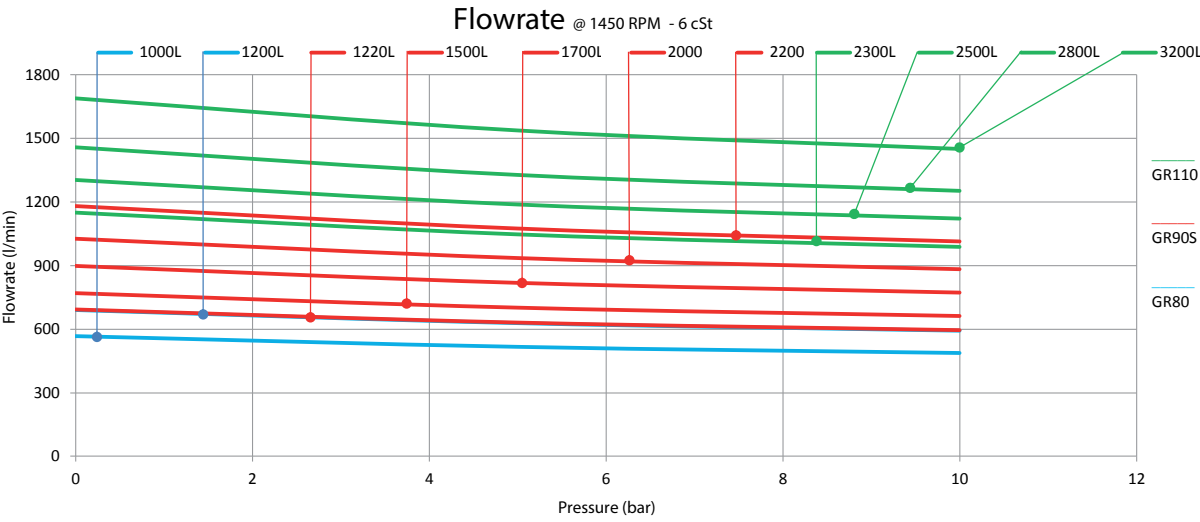


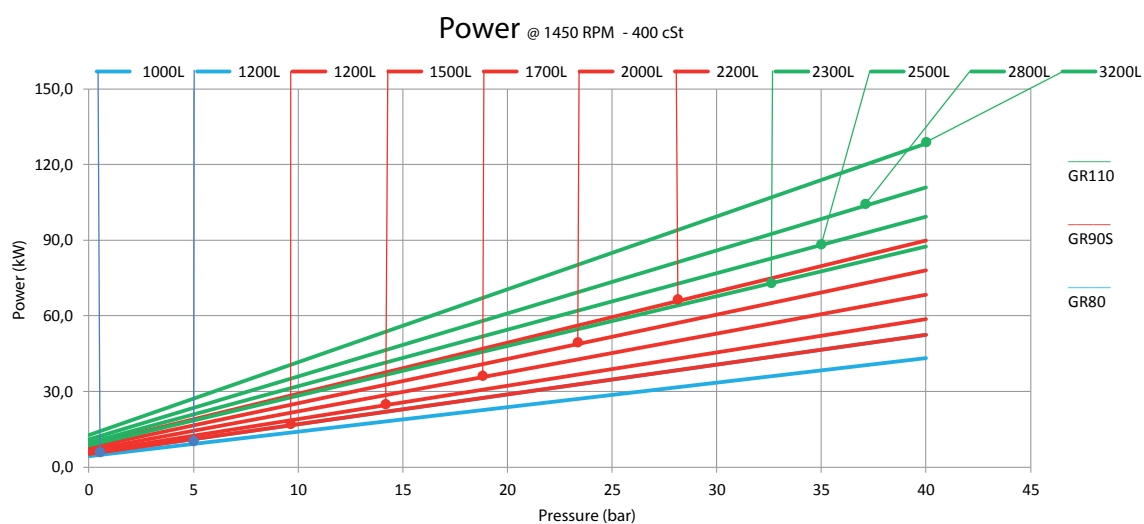
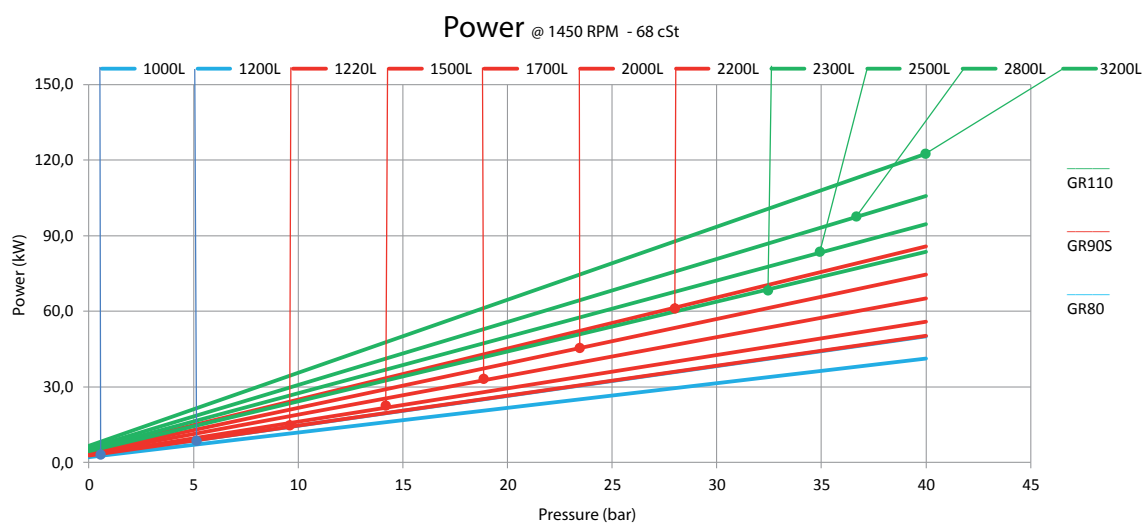
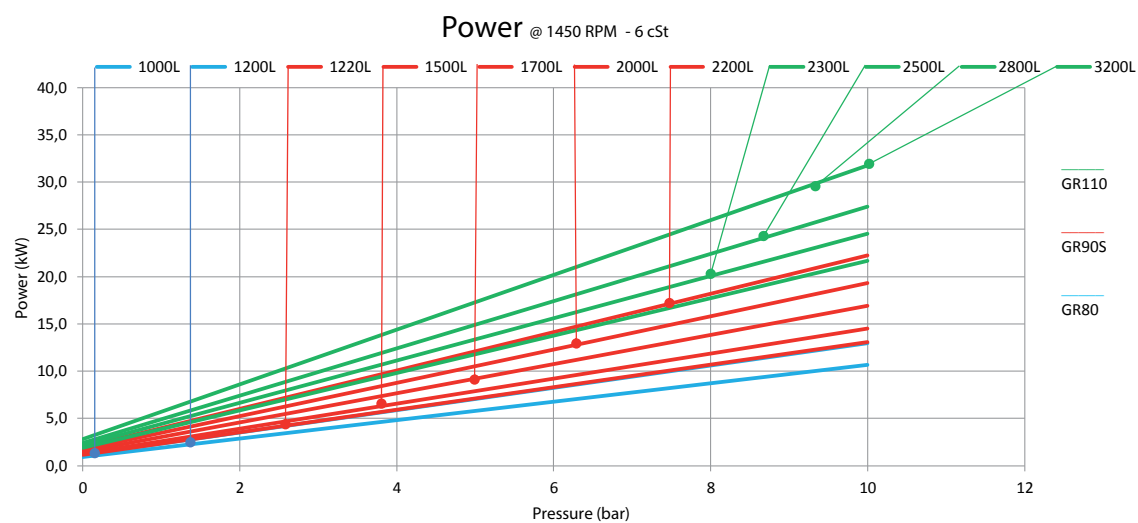
Performances @ 3000 - GR 55-60-70





Performances @ 1500 - GR 80-90S-110

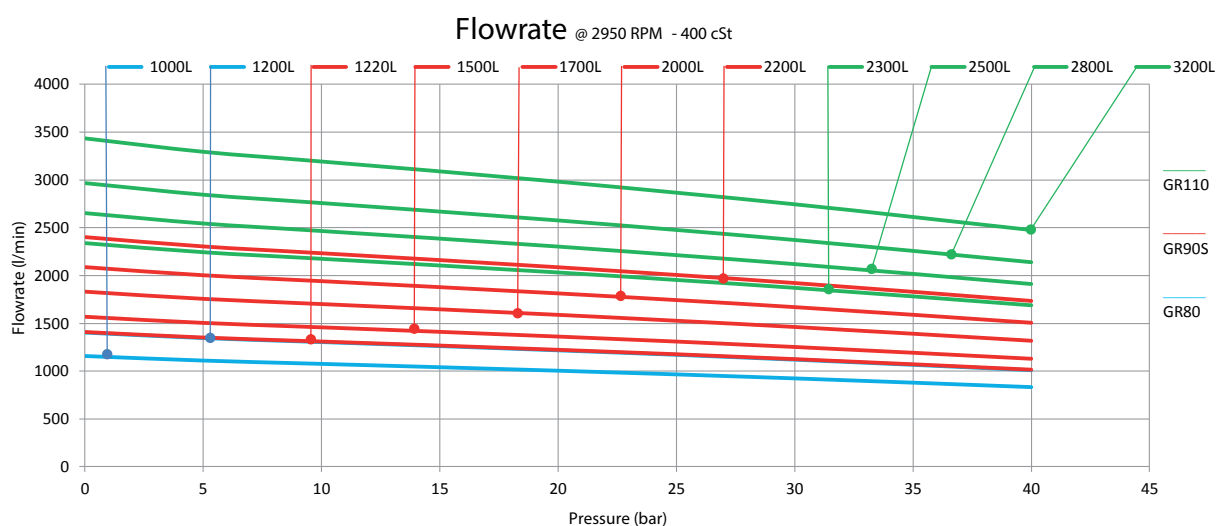
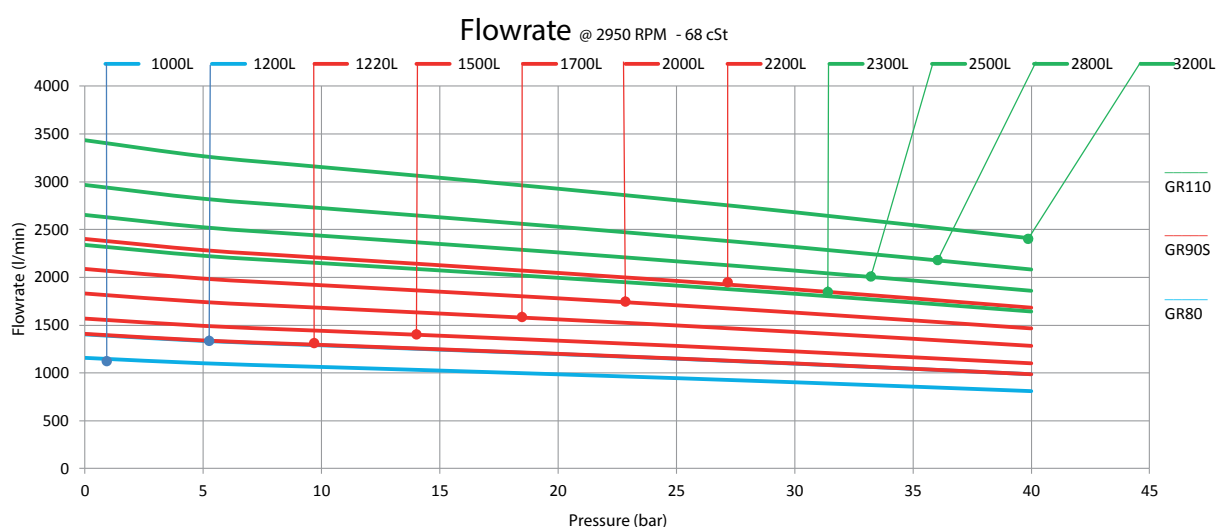
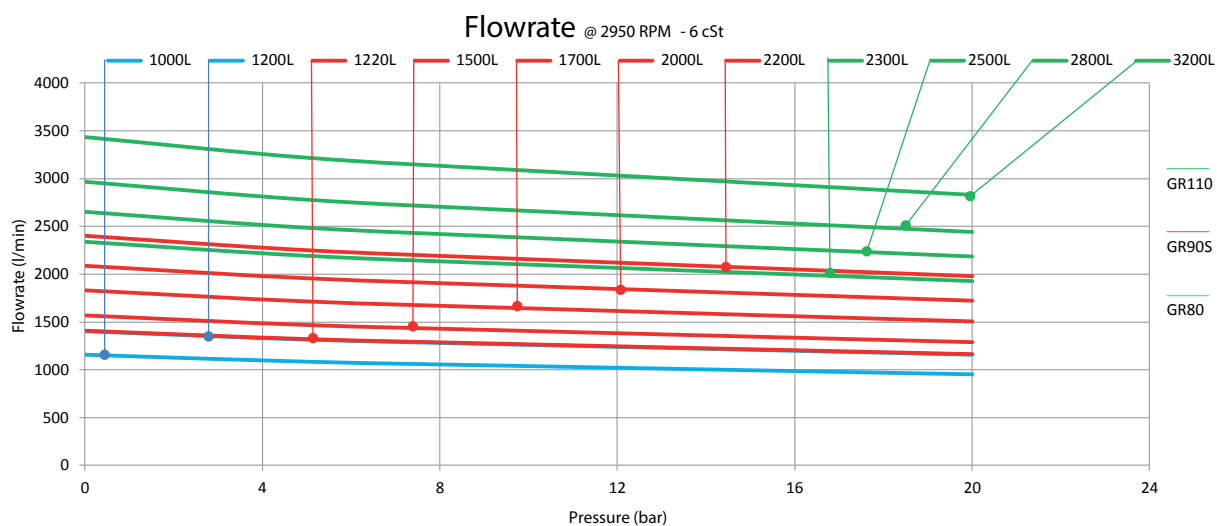


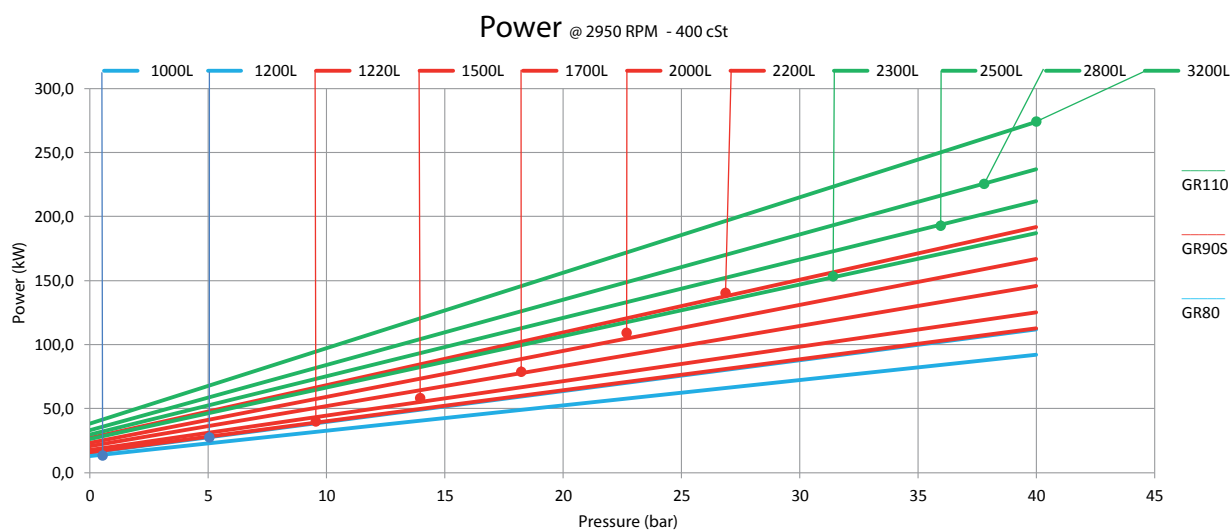
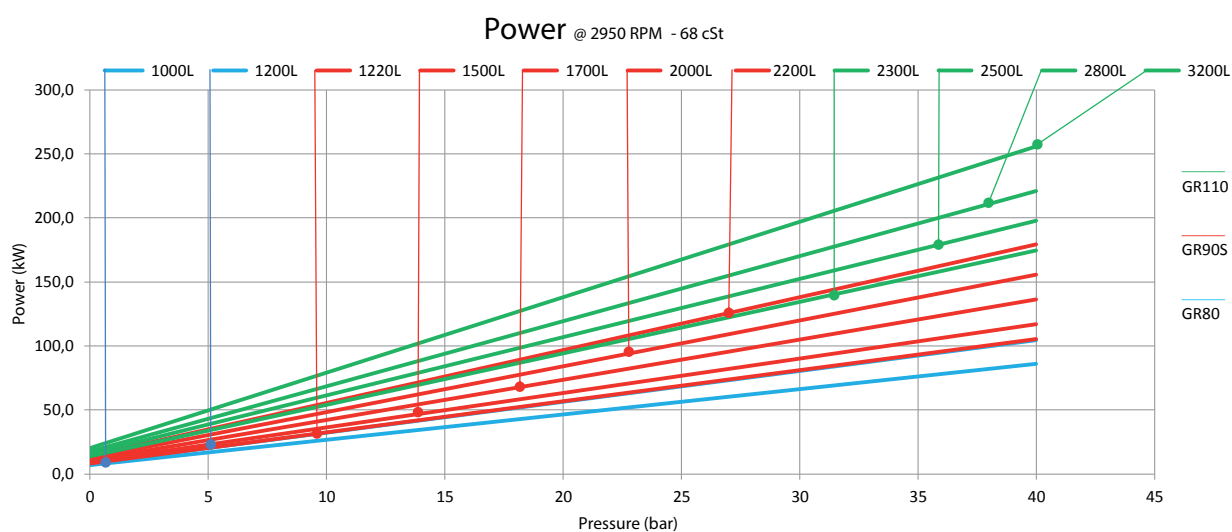
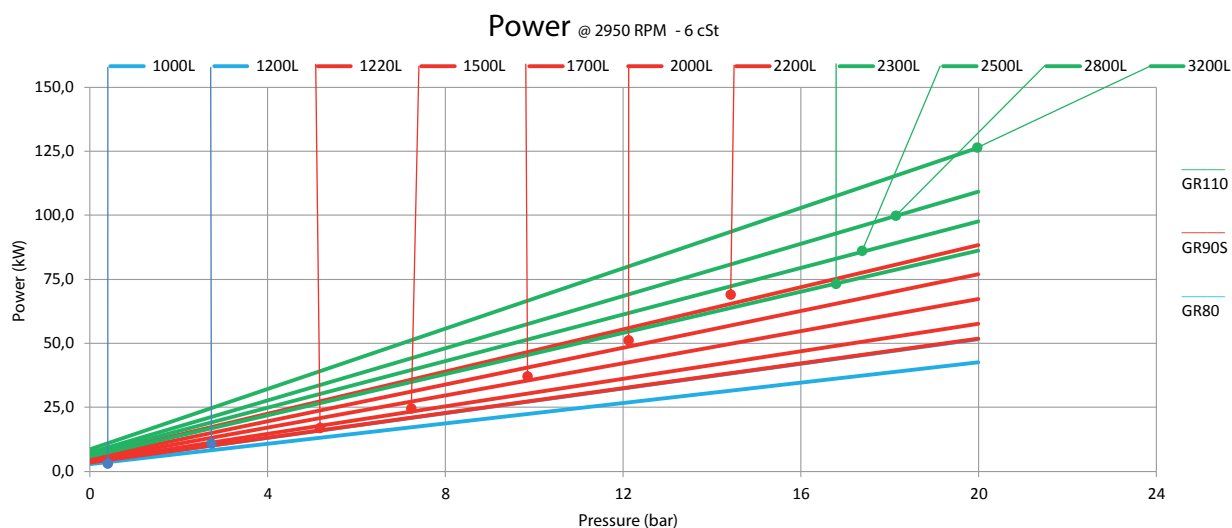


Performances @ 3000 - GR 80-90S-110

For shaft speed lower than 1.000 rpm and over 1.800 rpm please contact Settima.

Per velocità inferiori a 1.000 rpm e maggiori di 1.800 rpm contattare Settima.





All data reported by catalogue can change without any notice.

I dati presenti nel catalogo possono cambiare senza preavviso.

Notes / Note

[illegible]

Notes / Note

[illegible]

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