

# I S2A series



**Linear encoder with threaded head option  
for different mounting options without the  
need for nuts.**

Especially indicated for high standard environments in terms of speed and vibration.

**Measuring lengths in millimeters:**

70 • 120 • 170 • 220 • 270 • 320 • 370 • 420 • 470 • 520 • 570 •  
620 • 670 • 720 • 770 • 820 • 870 • 920 • 1020 • 1140 • 1240

**Model description:**

- S2A: Absolute linear encoders with SSI protocol for FAGOR and others.
- S2AS: Absolute linear encoders with SSI protocol for SIEMENS® (Solution Line and Sinumerik One).
- S2AF: Absolute linear encoders with FANUC® ( $\alpha$  and  $\alpha i$ ) protocol.
- S2AM: Absolute linear encoders with MITSUBISHI® CNC protocol.
- S2AP: Absolute linear encoders with PANASONIC® (Matsushita) protocol.
- S2AD + EC-PA-DQ1:  
Absolute linear encoders with DRIVE-CLiQ® protocol for SIEMENS® (Solution Line and Sinumerik One).
- S2AD: Absolute linear encoders with FeedDat® protocol for FAGOR and others.
- S2ABC: Absolute linear encoders with BiSS® C protocol.
- S2AK: Absolute linear encoders with YASKAWA® protocol.

## Characteristics

	S2A / S2AS		S2AF		S2AM / S2AP / S2AD + EC-PA-DQ1		S2AD	S2ABC	S2AK
<b>Measurement</b>			Incremental: By means of a 20 $\mu\text{m}$ -pitch graduated glass tape Absolute: Optical reading of sequential binary code						
Glass thermal expansion coefficient			$\alpha_{\text{therm}}$ : 8 ppm/K aprox.						
<b>Measuring resolution</b>	0.1 $\mu\text{m}$		Interface $\alpha$ 0.05 $\mu\text{m}$ 0.01 $\mu\text{m}$	Interface $\alpha i$ 0.0125 $\mu\text{m}$ 0.00125 $\mu\text{m}$	0.01 $\mu\text{m}$ / 0.05 $\mu\text{m}$	0.01 $\mu\text{m}$ / 0.05 $\mu\text{m}$	0.01 $\mu\text{m}$ / 0.05 $\mu\text{m}$	0.009765625 $\mu\text{m}$ / 0.078125 $\mu\text{m}$	
<b>Output signals</b>	$\sim$ 1 Vpp		–	–	–	–	(***)	–	
<b>Incremental signal period</b>	20 $\mu\text{m}$		–	–	–	–	–	–	
<b>Limit frequency</b>	< 100 kHz for 1 Vpp		–	–	–	–	–	–	
<b>Maximum cable length</b>	75 m (*)	100 m	30 m		30 m	100 m	(**)	30 m	
<b>Supply voltage</b>	5V ± 10%, < 250 mA (without load)								
<b>Accuracy</b>	$\pm 5 \mu\text{m}/\text{m}$ $\pm 3 \mu\text{m}/\text{m}$								
<b>Maximum speed</b>	180 m/min								
<b>Maximum vibration</b>	100 m/s <sup>2</sup> (55 ... 2000 Hz) IEC 60068-2-6								
<b>Maximum shock</b>	300 m/s <sup>2</sup> (11 ms) IEC 60068-2-27								
<b>Maximum acceleration</b>	100 m/s <sup>2</sup> in the measuring direction								
<b>Required moving force</b>	< 4 N								
<b>Operating temperature</b>	0 °C ... 50 °C								
<b>Storage temperature</b>	-20 °C ... 70 °C								
<b>Weight</b>	0.2 kg + 0.50 kg/m								
<b>Relative humidity</b>	20 ... 80 %								
<b>Protection</b>	IP 53 (standard) IP 64 (DIN 40050) using pressurized air at 0.8 ± 0.2 bar in linear encoders								
<b>Reader head</b>	With built-in connector								

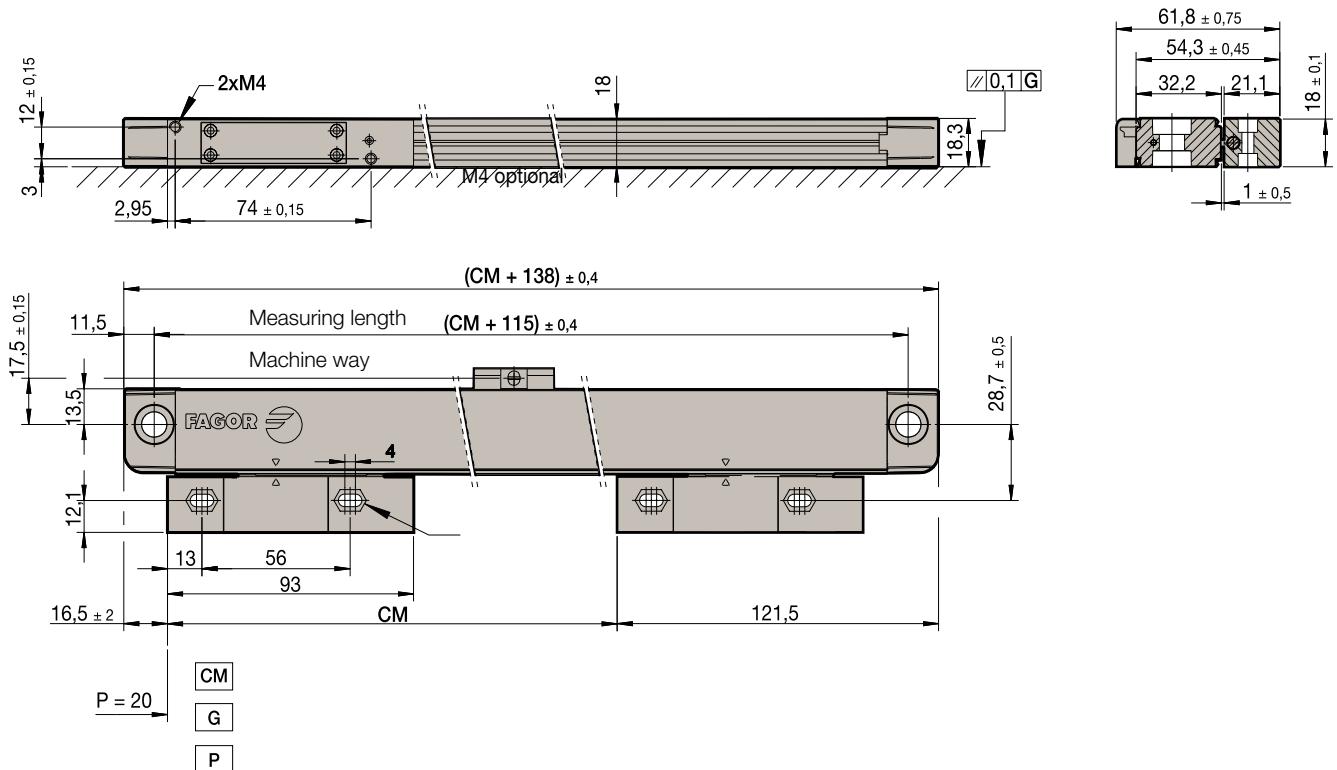
(\*) Contact Fagor Automation for other lengths.

(\*\*) Contact Fagor Automation for maximum cable length.

(\*\*\*) Consult Fagor Automation for analog output signals.

**S2A model**

Dimensions in mm



■ Additional information can be found in the installation manual available on the website [www.fagorautomation.com](http://www.fagorautomation.com)

**Order identification**

Example of Linear Encoder: S2AM10-1140-5-A-T

<b>S2</b>	<b>A</b>	<b>M</b>	<b>10</b>	<b>1140</b>	<b>5</b>	<b>A</b>	<b>T</b>
Type of profile for reduced space: • S2: Standard mounting for vibrations of up to 100 m/s <sup>2</sup>	Letter identifying the absolute encoder: • S2: Standard mounting for vibrations of up to 100 m/s <sup>2</sup>	Type of communications protocol: • Blank space: SSI protocol (FAGOR) • D: FeedDat® protocol (FAGOR) (*) • S: SSI SIEMENS® (SL) protocol • F: FANUC® ( $\alpha$ and $\alpha$ ) protocol • M: MITSUBISHI® CNC protocol • P: PANASONIC® (Matsushita) protocol • BC: BISS® C protocol • K: YASKAWA® protocol	Resolution (1): • Blank space: up to 0.1 $\mu$ m (**) • 50: 0.05 $\mu$ m • 10: 0.01 $\mu$ m • 211: 0.009765625 $\mu$ m (***) • 208: 0.078125 $\mu$ m (***)	Measuring lengths in millimeters: In the example (1140) = 1140 mm	Accuracy of the linear encoder: • 5: ± 5 $\mu$ m • 3: ± 3 $\mu$ m	Air intake on the reader head: • A: With air intake	Threaded head: • Blank space: No • T: M4

(1): not all combinations of protocol and resolution are possible. The characteristics table indicates the resolutions available for each protocol.

(\*): plus EC-PA-DQ1 with DRIVE-CLiQ® protocol for SIEMENS® (Solution Line and Sinumerik One).

(\*\*): only for SSI models.

(\*\*\*): only for YASKAWA® models.